



System log for warm  
water heating systems

grünbeck

## 1 Customer data

First name	Last name
Street	Postal code, place
Phone	Email

## 2 System data

System designation (make/type)					
Heat generator					
Date of installation					
Water values derived from an analysis of the drinking water supply	pH value		Total hardness mmol/l		Conductivity µS/cm
Individual heating capacities in kW (in case of multi-boiler systems)					
Total heating capacity in kW					
System volume in litres					
Specific system volume in litres/kW	Single-boiler system (system volume: total heating capacity)		Multi-boiler system (system volume: lowest individual capacity)		
Maximum admissible filling and make-up water volume in litres	3 x system volume				

## 3 Heating system materials and components

Heat generator	Cast iron	<input type="checkbox"/>	Aluminium	<input type="checkbox"/>
	Steel	<input type="checkbox"/>	Stainless steel	<input type="checkbox"/>
Heat exchanger	Aluminium	<input type="checkbox"/>	Stainless steel	<input type="checkbox"/>
	Aluminium-silicon	<input type="checkbox"/>		
Pipes	Steel	<input type="checkbox"/>	Plastics	<input type="checkbox"/>
	Carbon steel	<input type="checkbox"/>	Copper	<input type="checkbox"/>
	Stainless steel	<input type="checkbox"/>		
Radiators	Aluminium	<input type="checkbox"/>	Steel	<input type="checkbox"/>
Fittings	Cast iron	<input type="checkbox"/>	Brass	<input type="checkbox"/>
	Red bronze	<input type="checkbox"/>	Stainless steel	<input type="checkbox"/>
	Steel	<input type="checkbox"/>		
Buffer tanks	Steel	<input type="checkbox"/>	Enamelled steel	<input type="checkbox"/>
Heating pumps	Steel	<input type="checkbox"/>	Aluminium	<input type="checkbox"/>
	Brass	<input type="checkbox"/>	Stainless steel	<input type="checkbox"/>

## 4 Requirements on the water quality as per VDI 2035

The VDI 2035 sets out rules to prevent damage caused by scaling and corrosion at drinking water heaters and warm water heating systems.

### VDI 2035 sheet 1 | Standard values for filling and make-up water


Total heating capacity in kW	Specific system volume ≤ 20 l/kW	Specific system volume ≤ 50 l/kW	Specific system volume ≥ 50 l/kW
< 50	Standard value: < 3 mmol/l Circulatory-type water heater or electric heating < 0.3 l/kW	≤ 2 mmol/l	< 0.02 mmol/l
> 50 to ≤ 200	≤ 2 mmol/l	≤ 1.5 mmol/l	< 0.02 mmol/l
> 200 to ≤ 600	≤ 1.5 mmol/l	< 0.02 mmol/l	< 0.02 mmol/l
> 600	< 0.02 mmol/l	< 0.02 mmol/l	< 0.02 mmol/l


### VDI 2035 sheet 2 | Standard values for the heating water

		Low-salt	Saline
Conductivity at 25 °C	µS/cm	< 100	100 to 1,500
Aspect		Free from sedimenting matter	
Oxygen	mg/litre	< 0.1	< 0.02
pH value at 25 °C		8.2 to 10 (aluminium: 6.5 to 8.5) (aluminium + other metal materials: 8.2 to 8.5)	

## Grünbeck recommends filling the heating system with the 2-component system

This system fulfils all the requirements stipulated in **VDI 2035**, sheet 1 and sheet 2 as well as in the joint work sheet by the BDH (Federal Association of the German Heating Industry) and the ZVSHK (German Central Association for Sanitary, Heating, Air-conditioning). Treated water ensures the protection from scaling and corrosion and allows for the filling of the heating system according to the standards. Elaborate system dimensioning by way of boiler capacity, system volume and materials is no longer required.

 **Reliable:** Protects the heating system from deposits and corrosion

 **Convenient:** Easy initial filling and make-up water feed of closed heating systems

**Decide for efficient heating protection to maintain the value of your real estate.**

### The 2-component system. Heat up with clarity and reliability.

1. Fill the heating system with demineralised water generated by the mixed-bed cartridge **desaliQ:MA**
2. Dose **thermaliQ safe** to protect the system from corrosion and to reliably adjust and stabilise the pH value
3. Check once a year and document the results

No follow-up check required after 8 – 12 weeks.

### WATER KNOWLEDGE

Proper application provided, **thermaliQ safe** can stabilise the pH value of the heating water. This applies in general – irrespective of the materials and boilers installed.

The requirements for such a stabilisation of the pH value are, however, the observance of the generally acknowledged rules of engineering during the installation of the heating system and a practice-oriented procedure based on **VDI 2035**.



The practice-oriented 2-component system for optimum heating protection.  
**We understand water.**

## 5 Filling water quality

Heating system has been flushed as per DIN EN 14336	yes <input type="checkbox"/>	no <input type="checkbox"/>	
Filling water treatment	Filling with softened water <input type="checkbox"/>		
	Filling with demineralised water < 100 µS/cm <input type="checkbox"/>		
Required total hardness (mmol/l) of the system's filling water		Filling volume in litres	
Date of initial filling			
Counter reading before filling			
Counter reading after filling			
Values of the heating water after filling	pH value	Total hardness mmol/l	Conductivity µS/cm
Values of the circulating heating water*	pH value	Total hardness mmol/l	Conductivity µS/cm

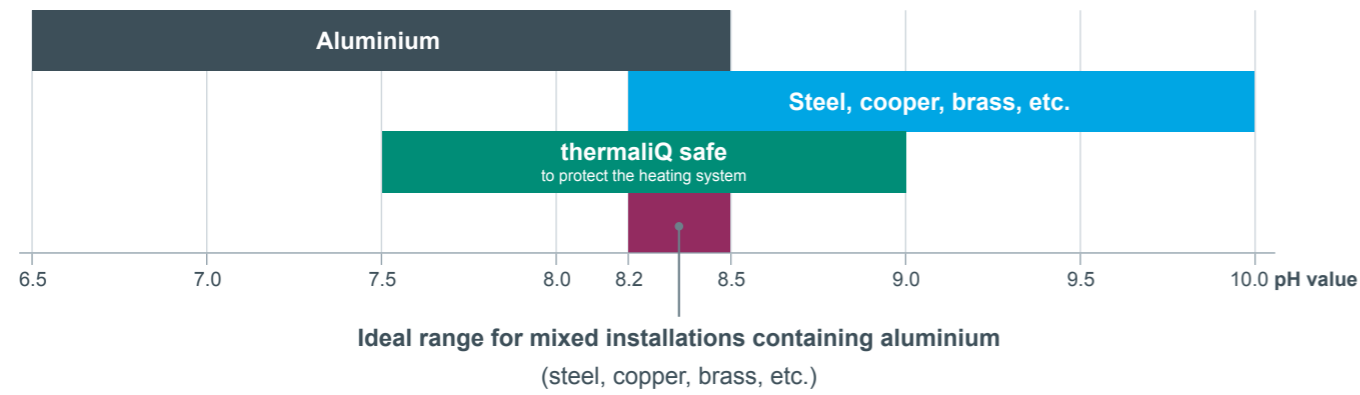
\* 8 to 12 weeks after filling

With **thermaliQ safe**, checking is only required once a year

## 6 Water treatment with additives

Chemical reactions of the water contained in the heating circuit and a resulting shift of the pH value cannot be prevented. If the recommended pH value of between 8.2 and 10 (6.5 to 8.5 for aluminium components; 8.2 to 8.5 for mixed installations containing aluminium) is not observed, corrosion may result. Therefore, the heating

water also has to be conditioned accordingly. This is the only way to meet the stipulations of the VDI 2035 as well as the recommendations and installation instructions of the component manufacturers.  
If **thermaliQ safe** is used, the limited pH tolerance band for mixed installations can be extended to the range of 7.5 to 9.0.



Designation of additives	Manufacturer	Concentration
thermaliQ safe	Grünbeck	Add 1 litre (0.5 percent by volume) of thermaliQ safe per 200 l of system volume

Measure and check the pH value every year. If chemicals were added, the concentration of the chemical must be measured and checked once a year as well. Observe the manufacturer's specifications at all times!

\_\_\_\_\_  
Date, company, signature of the heating installer responsible

\_\_\_\_\_  
Date, signature of customer

## 7 Check/Maintenance (heating water)

Date					
Counter reading after maintenance [m³]					
Make-up water feed volume* [litres] < 100 µS/cm					
Colour and aspect of the heating water					
pH value					
Conductivity [µS/cm]					
System pressure [bar]					
<b>thermaliQ safe</b> (see water treatment)					
Additive 1 (see water treatment)					
Additive 2 (see water treatment)					
Sum of total hardness [mmol/l]					
Signature of heating installer					
Signature of customer					

\* The max. admissible filling and make-up water volume must not be exceeded (refer to page 2).

# We bring clarity to the process.

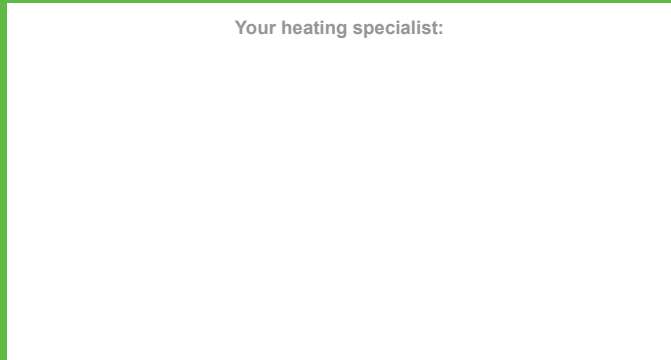
## Heating water

System volume < 2 m<sup>3</sup>

System volume > 2 m<sup>3</sup>



Your heating specialist:



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