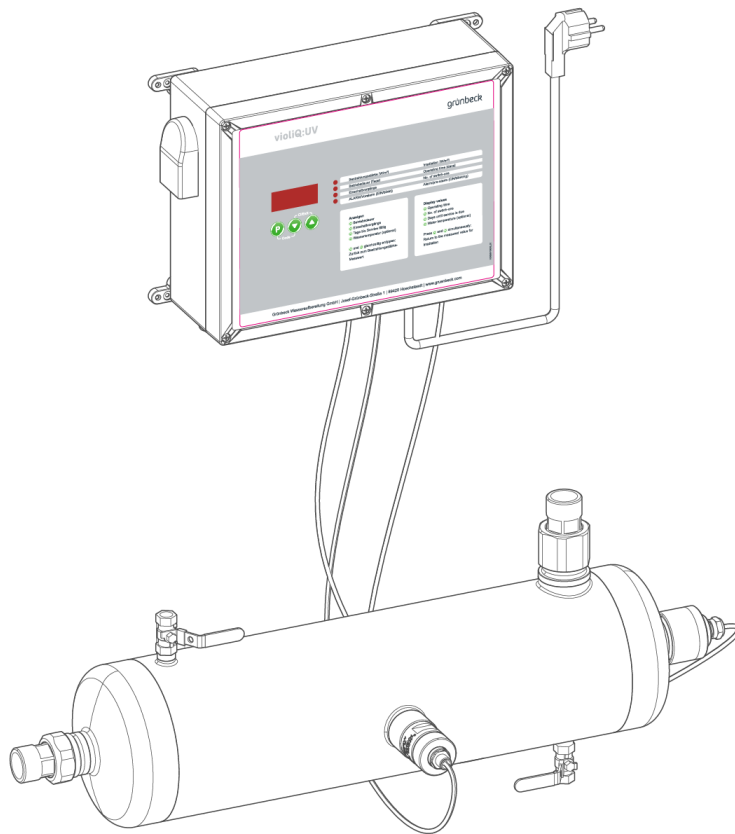


We understand water.



UV disinfection system | violiQ:UV33i/80i/120i-comfort

Operation manual

grünbeck

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1 Introduction

This manual is intended for owners/operators/operating companies, users as well as qualified specialists and ensures the safe and efficient handling of the product. The manual is an integral part of the product.

- Carefully read this manual and the included manuals on the components before you operate your product.
- Obey all safety and handling instructions.
- Keep this manual and all other applicable documents, so that they are available when needed.

Illustrations in this manual are for basic understanding and can differ from the actual design.



According to the list as per § 11 of the German Drinking Water Ordinance, UV disinfection systems to be used for drinking water must be tested in accordance with DIN 19294-1. Grünbeck's UV disinfection systems violiQ:UVi-comfort for industrial applications do not meet this requirement and are not approved for operation in the drinking water sector.



If part of the water is used for drinking water, DVGW-certified UV disinfection systems such as violiQ:UV20/66/85 must be used.

1.1 Validity of the manual

This manual applies to the products below:

- Disinfection system violiQ:UV33i-comfort
- Disinfection system violiQ:UV80i-comfort
- Disinfection system violiQ:UV120i-comfort
- Special designs that essentially correspond to the standard products given above. For information on changes, please refer to the respective information sheet that is enclosed, if applicable.

1.2 Other applicable documents

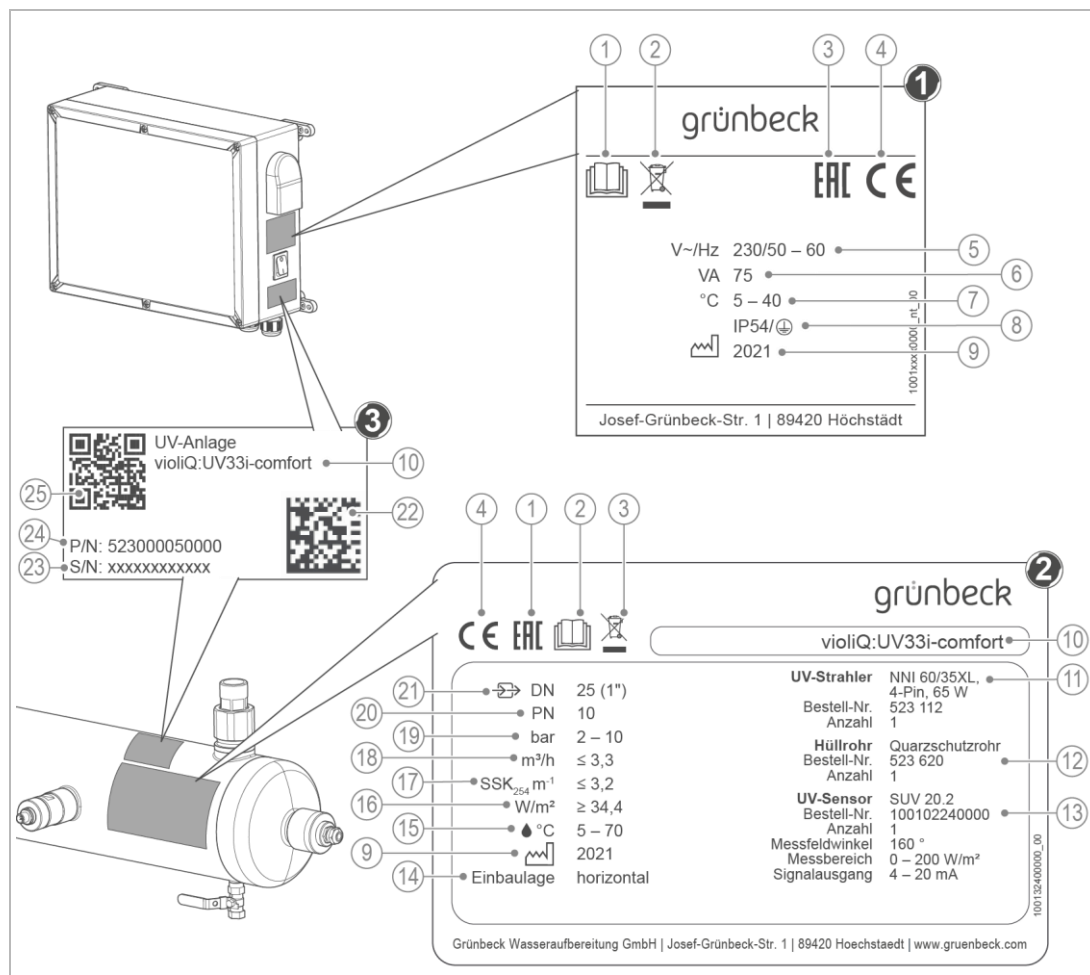
- Manuals for components from other manufacturers
- Safety data sheets for chemicals

1.3 Product identification

You can identify your product based on the product designation and the order no. indicated on the type plate.

► Check whether the products indicated in chapter 1.1 correspond to your product.









The type plates are located on the control unit and the irradiation chamber.



Designation	
1	Obeey the operation manual
2	Disposal information
3	EAC test mark
4	CE mark
5	Power supply
6	Rated input
7	Ambient temperature
8	Protection/protection class
9	Date of manufacture
10	Product designation
11	Information on UV lamp
12	Information on protective pipe
13	Information on UV sensor

Designation	
14	Installation position of irradiation chamber
15	Water temperature
16	Minimum irradiance
17	Spectral attenuation coefficient SSK ₂₅₄
18	Nominal flow
19	Operating pressure
20	Nominal pressure
21	Nominal connection diameter
22	Data matrix code
23	Serial no.
24	Order no.
25	QR code

1.4 Symbols used

Symbol	Meaning
	Danger and risk
	Important information or requirement
	Useful information or tip
	Written documentation required
	Reference to further documents
	Work that must be carried out by qualified specialists only
	Work that must be carried out by qualified electricians only
	Work that must be carried out by technical service personnel only

1.5 Depiction of warnings




This manual contains information and instructions that you must obey for your personal safety. The information and instructions are highlighted by a warning symbol and are structured as shown below:



SIGNAL WORD Type and source of hazard

- Possible consequences
- Preventive measures

The signal words below are defined subject to the degree of danger and might be used in the present document:

Warning symbol and signal word	Consequences if the information/instructions are ignored	
 DANGER		Death or serious injuries
 WARNING	Personal injury	Possible death or serious injuries
 CAUTION		Possible moderate or minor injuries
NOTE	Damage to property	Possible damage to components, the product and/or its functions, or an object in its vicinity

1.6 Demands on personnel

During the individual phases in the service life of the system, different persons carry out work on the system. This work requires different qualifications.

1.6.1 Qualification of personnel

Personnel	Requirements
User	<ul style="list-style-type: none"> • No special expertise required • Knowledge of the tasks assigned • Knowledge of possible dangers in case of incorrect behaviour • Knowledge of the required protective equipment and protective measures • Knowledge of residual risks
Owner/operator/ operating company	<ul style="list-style-type: none"> • Product-specific expertise • Knowledge of statutory regulations on work safety and accident prevention
Qualified specialist <ul style="list-style-type: none"> • Electrical engineering • Sanitary engineering (HVAC and plumbing) • Transport 	<ul style="list-style-type: none"> • Professional training • Knowledge of relevant standards and regulations • Knowledge of detection and prevention of potential hazards • Knowledge of statutory regulations on accident prevention
Technical service (Grünbeck's technical service /authorised service company)	<ul style="list-style-type: none"> • Extended product-specific expertise • Trained by Grünbeck

1.6.2 Authorisations of personnel

The table below describes which tasks may be carried out by whom.

	User	Owner/ operator/ operating company	Qualified specialist	Technical service
Transport and storage		X	X	X
Installation and mounting			X	X
Start-up/commissioning			X	X
Operation and handling	X	X	X	X
Cleaning		X	X	X
Inspection		X	X	X
Maintenance	semi-annually		X	X
	annually		X	X
Troubleshooting	X	X	X	X
Repair			X	X
Decommissioning and restart/recommissioning			X	X
Dismantling and disposal			X	X

1.6.3 Personal protective equipment

- As an owner/operator/operating company, make sure that the required personal protective equipment is available.

The components below fall under the heading of personal protective equipment (PPE):



Protective gloves



Protective footwear



Protective overall



Safety goggles



UV safety goggles



Mask

2 Safety

According to § 11 of the German Drinking Water Ordinance, UV disinfection systems must only be used if tested according to DIN 19294-1. Grünbeck's UV disinfection systems violiQ:UVi-comfort for industrial applications do not meet this requirement.

- In Germany, only DVGW-certified UV disinfection systems are approved for use in the drinking water sector.
- For operation of the UV disinfection systems in compliance with the German Drinking Water Ordinance (TrinkwV) in accordance with DVGW work sheet W 294-1, it is required that the water flow is interrupted in the event of a power failure.
- Without a safety device, the UV disinfection system cannot be operated according to the German Drinking Water Ordinance. There is a risk that water which is not or insufficiently disinfected might enter the installation downstream of the UV disinfection system. This can result in a contamination of the pipes and microbiological loading of the water making it unfit for human consumption.
- If part of the water is used for drinking water, DVGW-certified UV disinfection systems such as violiQ:UV20/66/85 must be used.

2.1 Safety measures

- Only operate your product if all components are installed properly.
- Obey the local regulations on drinking water protection, accident prevention and occupational safety.
- Do not make any changes, alterations, extensions or program changes on your product.
- Only use genuine spare parts for maintenance or repair.
- Keep the premises locked against unauthorised access to protect imperilled or untrained persons from residual risks.
- Comply with the maintenance intervals (refer to chapter 8.2). Failure to comply can result in the microbiological contamination of your drinking water system.
- Be aware of a possible risk of slipping due to leaking water on the floor.

2.1.1 Mechanical hazards

- You must never remove, bridge, or otherwise tamper with safety equipment.
- For all work on the system that cannot be carried out from the ground, use stable, safe and self-standing access aids (e.g. stepladders).
- Make sure that the system is set up in a way that it cannot tip over and that the stability of the system is guaranteed at all times.

2.1.2 Pressure-related hazards

- Components can be under pressure. There is a risk of injuries and damage to property due to escaping water and unexpected movement of components. Check the system's pressure lines for leaks at regular intervals.
- Before starting any repair and maintenance work, make sure that all affected components are depressurised.

2.1.3 Electrical hazards

There is an immediate danger of fatal injury from electric shock when touching live parts. Damage to the insulation or individual components can be life-threatening.

- Only have qualified electricians carry out electrical work on the system.
- In case of damage to live components, switch off the voltage supply immediately and arrange for repair.
- Switch off the supply voltage before working on electrical system parts. Discharge residual voltage.
- Never bridge electrical fuses. Do not disable fuses. Use the correct current ratings when replacing fuses.
- Keep moisture away from live parts. Moisture can cause short-circuits.

2.1.4 Danger due to chemicals

- Chemicals can be hazardous to health and environment. They can cause chemical burns to skin and eyes as well as irritation of the respiratory tract or allergic reactions.
- Avoid any skin/eye contact with chemicals.
- Use personal protective equipment.
- Read the safety data sheet before handling chemicals. Obey the instructions for different activities/situations.
- Current safety data sheets for chemicals are available for download at **www.gruenbeck.de/en/info-centre/safety-data-sheets**.
- Obey in-house instructions when handling chemicals. Make sure that protective and emergency equipment such as emergency showers and eyewash are available where required, and functional.

Mixing and residual amounts of chemicals

- Do not mix different chemicals. Unforeseeable chemical reactions posing a lethal danger can occur.
- Dispose of residual amounts of chemicals in accordance with local regulations and/or in-house instructions.
- Residual amounts from used containers should not be transferred into containers with fresh chemicals in order not to impair the effectiveness of the chemicals.

Labelling/Minimum shelf life/Storage of chemicals

- Check the labelling of the chemicals. Chemical labels must not be removed or made illegible.
- Do not use any unknown chemicals.
- Comply with the use-by date (minimum shelf life) stated on the label.
- If stored incorrectly, chemicals could change their state of matter, crystallize, outgas, or lose their effectiveness. Store and use the chemicals at the indicated temperatures only.

Cleaning/Disposal

- Immediately absorb leaked chemicals with suitable binding agents.
- Collect and dispose of chemicals in such a way that they cannot pose any risks to people, animals, or the environment.

2.1.5 Groups of persons requiring protection

- Children must not play with the product.
- This product must not be used by persons (including children) with limited abilities, lack of experience or knowledge.
- Children should be supervised to make sure that they do not play with the product.

2.2 Product-specific safety instructions

2.2.1 Safety devices

With increasing idle times without water withdrawal, the UV system heats up.



CAUTION

Temperature increase in the UV system

- Water temperatures of up to 60 °C can occur in the UV system.
- The increase in temperature has an impact on the UV lamp.
With the increasing temperature (starting with a water temperature of approx. 25 °C), the irradiance decreases and in case of high temperatures can even fall below the alarm limit value.
- Use temperature-controlled flushing to flush the UV system subject to the temperature (refer to chapter 3.5).

2.2.2 Signals and warning devices

Labels on the product



Risk of electric shock



Risk due to optical radiation



Risk of explosion



UV irradiation



Risk due to mercury



The affixed information and pictograms must be clearly legible.

They must not be removed, soiled or painted over.

- Obey all warnings and safety instructions.
- Immediately replace illegible or damaged symbols and pictograms.

2.3 Conduct in emergencies

2.3.1 In case of water leaks

1. De-energise the system – unplug the mains plug.
2. Locate the leak.
3. Eliminate the cause of the water leak.

3 Product description

3.1 Intended use

- The UV disinfection systems violiQ:UVi-comfort are designed for the disinfection of process water or permeate. They must not be used for operation in the drinking water sector.
- The UV disinfection systems violiQ:UVi-comfort are to be installed downstream of water treatment systems and are designed exclusively for use in the industrial and commercial sector.
- The room irradiation required to kill bacteria and viruses is at least 400 J/m². At this room irradiation, a reduction rate of 99.99 % is achieved.
- The UV disinfection systems violiQ:UVi-comfort are adapted to the water demand and the water quality to be expected during installation and are suitable up to a spectral attenuation coefficient SKK₂₅₄ of 3.2 m⁻¹. The maximum flow must not be exceeded under any circumstances. At an attenuation coefficient SKK₂₅₄ of 3.2 m⁻¹, the flow and the irradiance indicated in the technical specifications guarantee a disinfection effectiveness of at least 400 J/m².
- A reliable disinfection of the water can only be achieved if the water is mostly free of turbidities and only slightly loaded with regard to microbiological growth. Water containing turbidities and faecal indicator germs requires treatment for particle separation.

3.1.1 Foreseeable misuse

- Use of UV disinfection systems violiQ:UV 33i/80i/120i-comfort in the drinking water sector.

3.2 Application limits

The SKK₂₅₄ (spectral attenuation coefficient at a wavelength of light of 254 nm) indicates how much light is lost in the water.

The table below also indicates the water transmission. The transmission data refers to the size of the cuvette used for measuring. For better comparability of different water analyses, the transmissions are given for cuvette thicknesses of 10 mm, 50 mm and 100 mm.



The transmission and the spectral attenuation coefficient SKK₂₅₄ can only be determined by a water analysis in the laboratory.

The temperature of the water also has an influence on the performance of the UV disinfection systems as the water temperature affects the operating temperature of the lamps.

Therefore, the UV systems must only be operated within the specified temperature range (5 –70 °C).

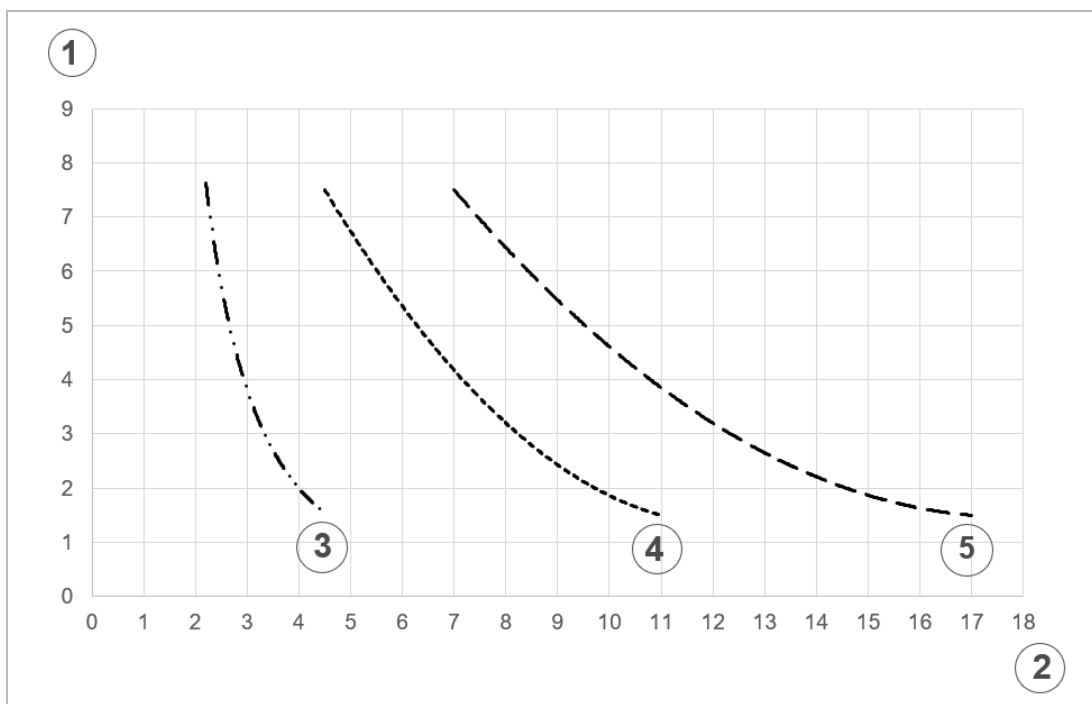
The relevant data is shown on the type plate. For monitoring purposes, use a UV sensor with a 160° logo.

3.2.1 Application limits and transmissions

		33i-comfort	80i-comfort	120i-comfort
Water temperature	°C	5 – 70		
Spectral attenuation coefficient SSK ₂₅₄	m ⁻¹	≤ 3.2		
τ1 cm	%	93.0		
τ5 cm	%	69.6		
τ10 cm	%	48.4		
Nominal flow	m ³ /h	≤ 3.3	≤ 8.0	≤ 12.0
Irradiance*	W/m ²	≥ 34.4	≥ 39.9	≥ 31.6

* At nominal flow and a measuring field angle of 160°

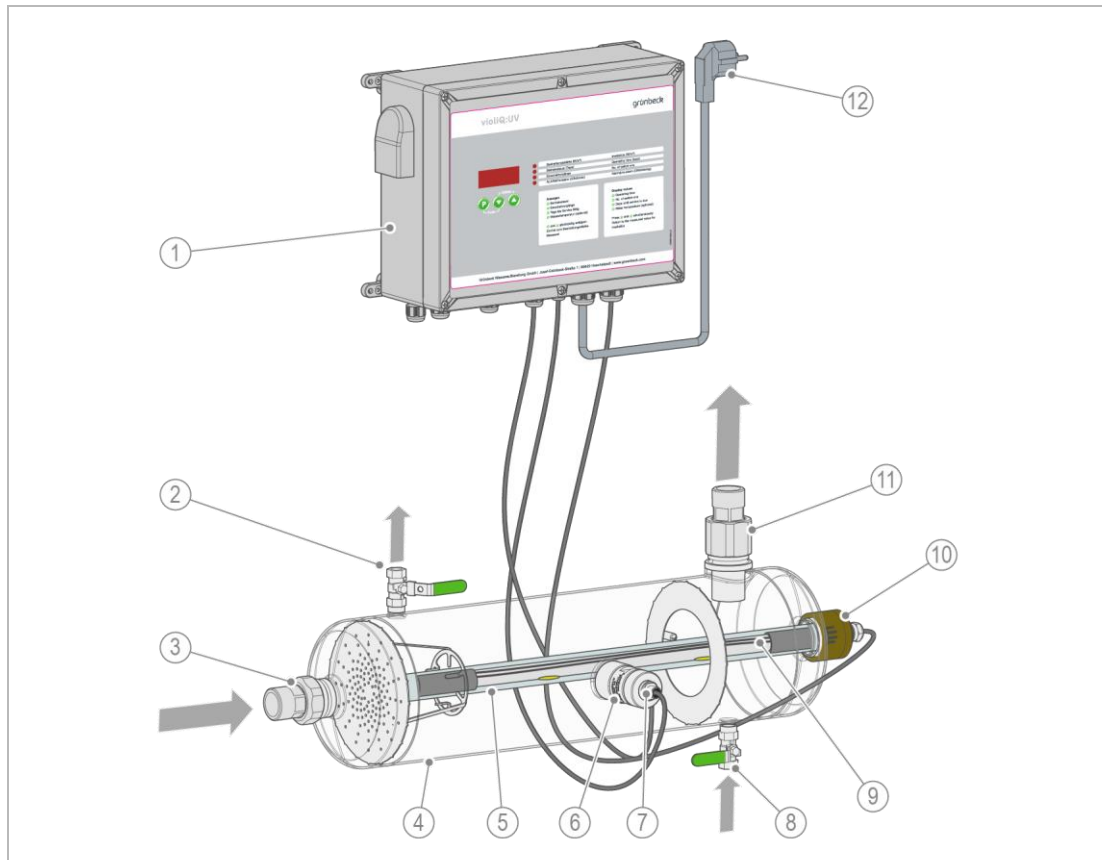
Flow rates as a function of the spectral attenuation coefficient SSK_{254nm}



Designation	
①	Spectral attenuation coefficient SSK ₂₅₄ in m ⁻¹
②	Flow in m ³ /h

Designation	
③	violiQ:UV33i-comfort
④	violiQ:UV80i-comfort
⑤	violiQ:UV120i-comfort

3.3 Product components



	Designation	Function
1	Control unit violiQ:UV	To control, monitor and forward signals
2	Ball valve	Outlet for flushing the irradiation chamber and for venting
3	Water meter screw connection	For water inlet
4	Irradiation chamber	Pressure pipe made of stainless steel as reactor housing
5	Protective quartz pipe	To house the UV lamp
6	Sensor shell	To house the UV sensor
7	UV system sensor	To measure the irradiance
8	Ball valve	Inlet for flushing the irradiation chamber
9	UV lamp	For room irradiation with UV light
10	Brass screw connection	For protective quartz pipe with UV lamp
11	Water meter screw connection	For water outlet
12	Mains plug	For Schuko socket

3.4 Functional description

The UV disinfection systems violiQ:UVi-comfort are designed according to DIN 19294-1. They feature a UV sensor according to DIN 19294-3 and operate with a room irradiation of at least 400 J/m².

3.4.1 Disinfecting effect of UV light

UV light (ultraviolet light) is light with a wavelength between 100 and 380 nm. These wavelengths are below the sensitivity limit of the human eye and therefore invisible. For UV disinfection, the wavelength at 254 nm is of particular importance. This wavelength is emitted by mercury-arc lamps.

The disinfecting effect of UV light is due to the fact that light with a wavelength of 254 nm is absorbed by the nucleic acids in the genetic material of micro-organisms. The absorption of the high-energy radiation alters the genetic material (DNA and RNA) and leads to an incapability to reproduce.

The room irradiation (light dose) required to inactivate micro-organisms depends on the respective species and population of the micro-organisms. Fungi, spores and algae require a much higher room irradiation than bacteria and viruses.

- According to DIN 19294-1, a minimum room irradiation of 400 J/m² achieves a reduction rate of 99.99 % for viruses and bacteria.
For further and more detailed information, please refer to DVGW worksheet W 294-1.

3.4.2 Room irradiation

The intensity of the room irradiation depends on the irradiance and the irradiation time. The irradiance on the other hand depends on the specific attenuation coefficient of the water at 254 nm (SSK₂₅₄). With regard to UV disinfection, the organic substances (e.g. humic acid) and inorganic salts (e.g. iron or manganese ions) contained in the water are of major importance as these absorb the UV light at 254 nm and thus reduce the transmission. As the wavelength of 254 nm is in a range invisible to the eye, the SSK₂₅₄ can only be determined by a UV-VIS spectrometer.

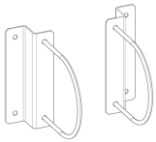
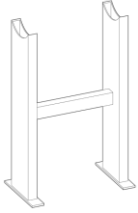

Furthermore, the irradiance is subject to the age of the UV lamps. The performance of the UV lamps decreases with their increasing operating time. In order to continue to guarantee the required room irradiation, the UV lamp must be replaced at the end of its service life.

The irradiation time results from the flow and the volume of the UV disinfection system.

Subject to being operated properly, all UV disinfection systems violiQ:UVi-comfort meet the effective minimum room irradiation of 400 J/m² required by the standards.

3.5 Accessories/optional equipment

You can retrofit your product with accessories. Please contact your local Grünbeck representative or Grünbeck's headquarters in Hoechst/ Germany for details.

Illustration	Product	Order no.
	Temperature-controlled flushing for violiQ:UVi-comfort	523 825.10
	To prevent the water in the UV system from heating up	
	Flushing kit for cleaning UV systems with GENO-clean CP	520 020
	To clean the UV system	
	UV safety goggles	522 810
	Wall bracket for UV systems	523 800
	To mount the UV system on the wall	
	Floor rack	
	To place the UV system on the floor	
	violIQ:UV33i	523 815
	violIQ:UV80i	523 805
	violIQ:UV120i	523 810
	USB data logger for violiQ:UV	523830010000
	To record the irradiance	
	Stainless steel connection kit 1" for UV systems violIQ:UV33i	520 070
	Stainless steel connection kit 2" for UV systems violIQ:UV80i/violIQ:UV120i	520 075
	To protect the continuing pipe (in case of plastic pipes) from damage due to highly energetic UV-C light	

4 Transport, set-up and storage

4.1 Shipping/Delivery/Packaging

The system is fixed on a pallet at the factory and secured against tipping.

- ▶ Upon receipt, immediately check for completeness and transport damage.

4.2 Transport/Set-up

- ▶ Transport the product in its original packaging only.
- ▶ When transporting the product on site and setting it up, make sure to always place it the right way round, if so indicated on the packaging.
- ▶ Place the system parts/packages on a level and stable surface. Take the weight of the system parts/packages into account.

4.3 Storage

- ▶ Protect the product from the impacts below when storing it:
 - Dampness, moisture
 - Environmental impacts such as wind, rain, snow, etc.
 - Frost, direct sunlight, severe heat exposure
 - Chemicals, dyes, solvents and their vapours

5 Installation

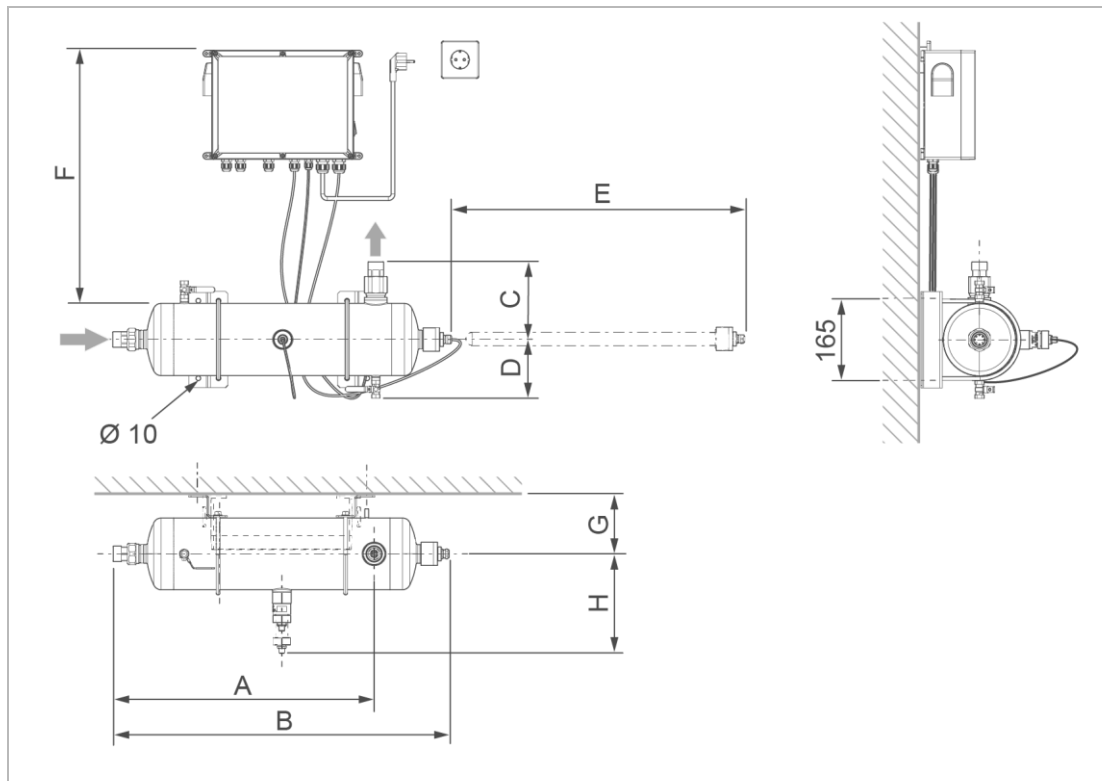


The installation of the system must be carried out by a qualified specialist only.

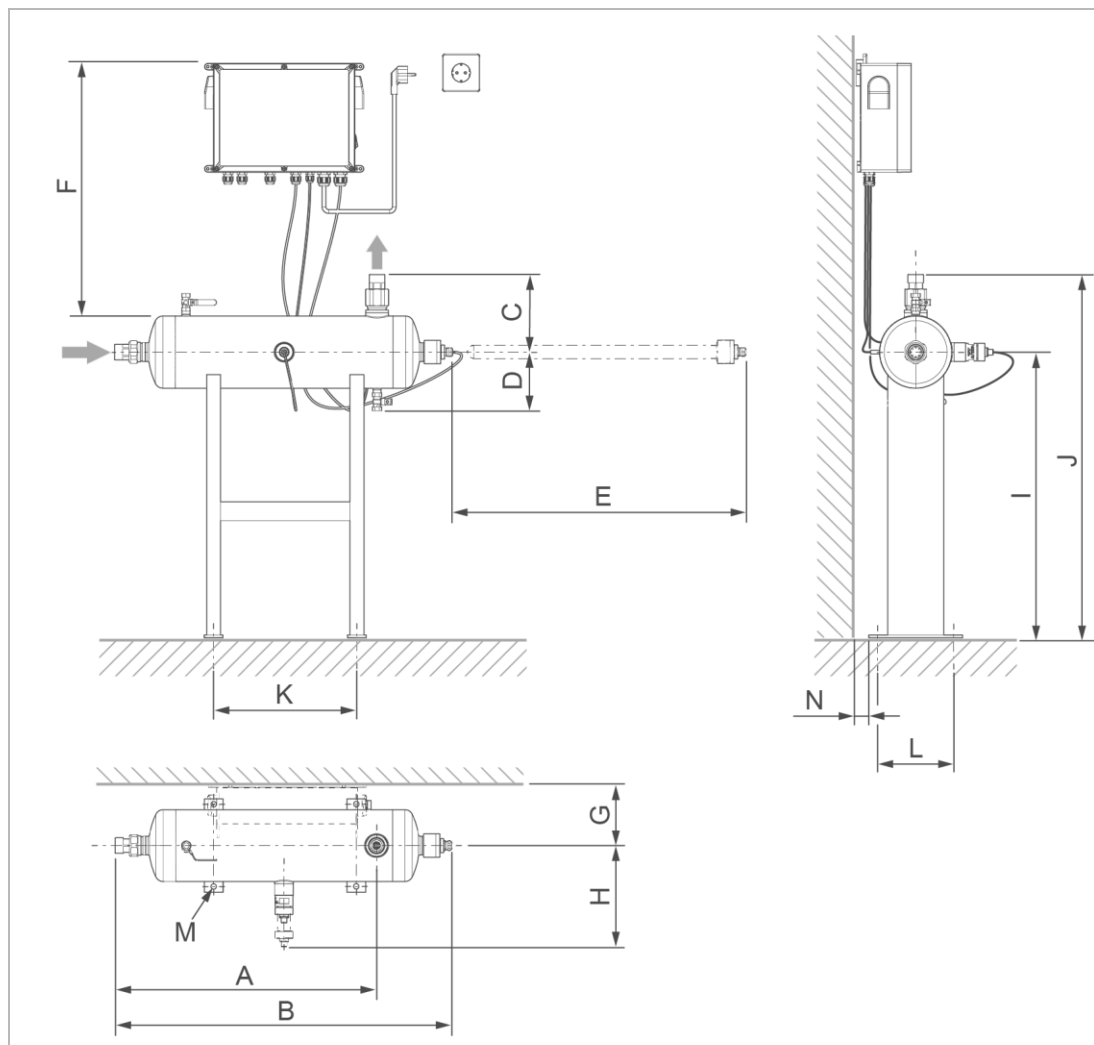


The installation site must offer adequate space. The required connections must be provided prior to the installation of the system.

Space required and installation dimensions (for wall mounting)



Space required and installation dimensions (with floor rack)



Dimensions and weights		33i-comfort	80i-comfort	120i-comfort	
A	Installation length with screw connection	mm	560	960	1212
B	Total length with screw connection	mm	795	1185	1430
C	Overall height above centre of connection with screw connection	mm	165	181	181
D	Overall height below centre of connection	mm	130		
E	Clearance required on the right of system for lamp replacement	mm	560	950	1200
F	Clearance required above the system	mm	≥ 350		
G	Distance to wall from centre of connection	mm	≥ 125		
H	Clearance required for replacement of UV sensor	mm	≥ 300		
I	Overall height centre of system with floor rack	mm	610		
J	Overall height with screw connection, with floor rack	mm	791		
K	Distance between holes to fasten floor rack, width	mm	306	550	800
L	Distance between holes to fasten floor rack, depth	mm	180		
M	Diameter of bore to fasten floor rack	mm	Ø 12		
N	Distance of floor rack to wall	mm	≥ 30		

5.2 Requirements for the installation site

Obey the local installation directives, general guidelines and technical specifications.

- The adequately dimensioned installation surface of the system must be level and provide sufficient strength and load-bearing capacity to support the operating weight of the system.
- The installation site must be frost-proof and protect the system from chemicals, dyes, solvents and their vapours.
- In case the optional temperature-controlled flushing is used, a drain connection \geq DN 50 must be available.
- The installation room must have a floor drain. If no floor drain is available, a safety device with water stop function must be installed in order to prevent water damage.
- Floor drains that discharge to a lifting system do not work in case of a power failure.
- The installation site must be adequately illuminated and ventilated.
- Unimpeded and prompt placing of the system must be possible.
- Disturbing influences and restrictions on site must be indicated by the client in advance and taken into account in the design of the system.

5.2.1 Products installed upstream and downstream

- Always install a drinking water filter and, if required, a pressure reducer upstream of the UV disinfection system.
- Upstream and downstream of the UV disinfection system, shut-off devices must be provided.
- 0.5 m upstream and downstream of the UV disinfection system, the water pipes must be made of UV-resistant material (stainless steel, galvanised steel or copper). Plastic pipes are not suitable.

5.2.2 Requirements for electrical wiring

- For the electrical connection, a Schuko socket is required, which must not be more than 1.2 m away from the UV disinfection system.
- The socket must be supplied with continuous current and must not be coupled with a light switch, heating emergency switch or the like.

5.3 Checking the scope of supply

- 1 Stainless steel pressure pipe (irradiation chamber)
- 1 Protective quartz pipe
- 1 Moulded seal for the protective quartz pipe
- 1 Sealing paste for installing the protective quartz pipe
- 1 UV lamp



A special warranty period of max. 4,000 operating hours or max. 12 months after installation applies for UV lamps.

- 1 Sensor shell
- 1 UV sensor
- 1 Standard water meter screw connection (inserts with union nuts)
- 1 Control unit violiQ:UV
- 1 Operation manual

► Check the scope of supply for completeness and damage.

5.4 Water installation

► The fastening material must be provided by the client on site according to the local conditions at the installation site (refer to chapter 5 “Installation dimensions for wall mounting or installation with floor rack”)



The easiest and safest way to install the UV system is to use the wall bracket for wall mounting or the floor rack available as accessories (refer to chapter 3.5).



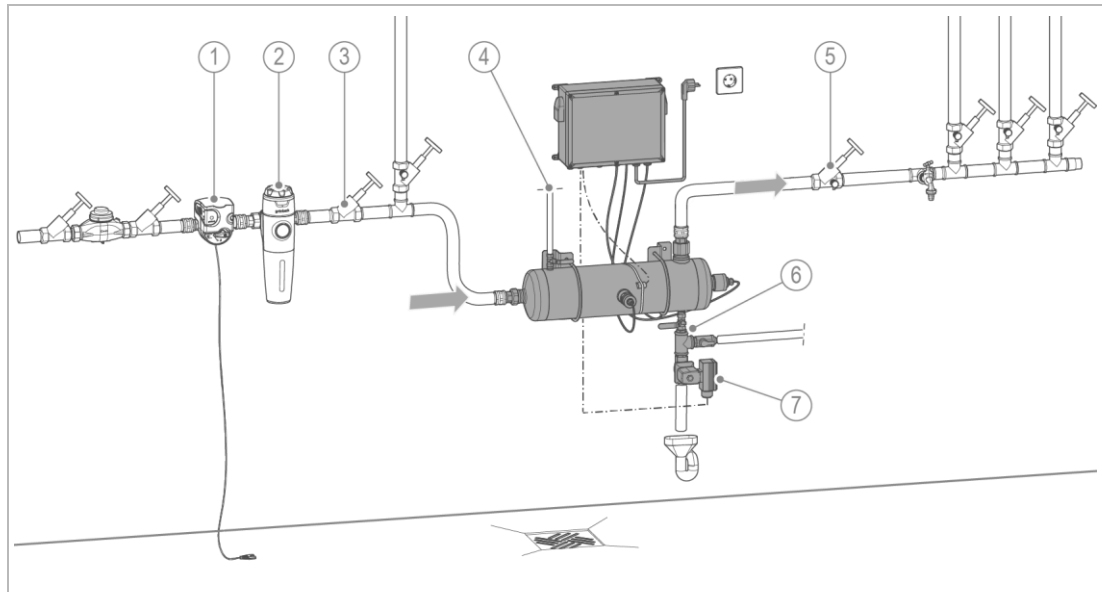
The UV systems are only tight when the protective quartz pipes are installed properly.

► Carry out a leak test after installing the protective quartz pipe.

NOTE

If the protective quartz pipe breaks, water might leak.

- Water escaping from the pipe network.
- Make sure that there is a floor drain in the installation room.



Designation	
1	Safety device protectliQ
2	Drinking water filter, e.g. pureliQ
3	Inlet shut-off valve (by client on site)
4	Outlet flushing connection

Designation	
5	Outlet shut-off valve (by client on site)
6	Inlet flushing connection
7	Solenoid valve for temperature-controlled flushing (optional accessory)

- Make the water connection according to the installation drawing.
- Mount the UV system horizontally with the outlet directing upwards in order to be able to remove accumulated air.

5.5 Electrical installation

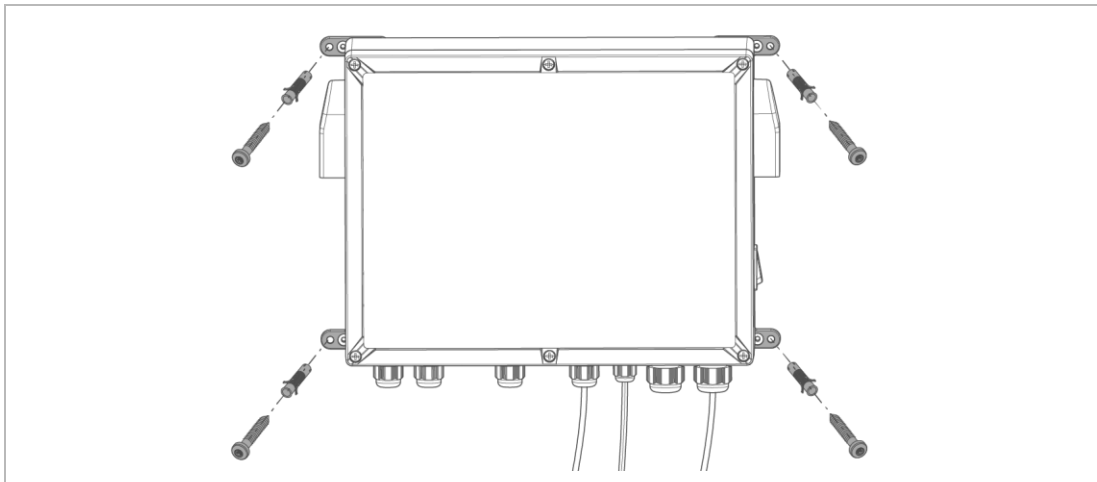


The electrical installation must be carried out by a qualified electrician only.

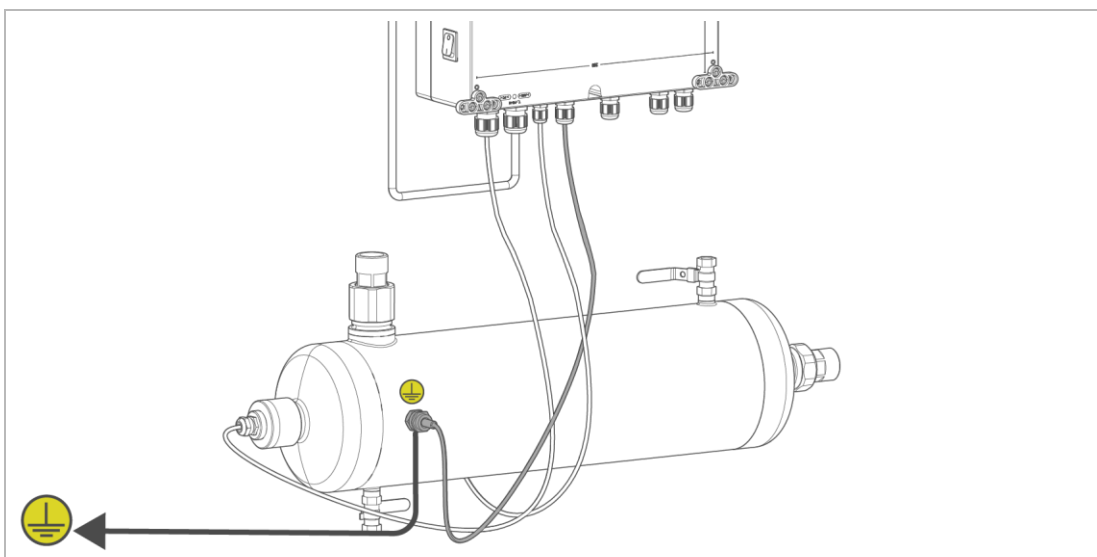


DANGER Life-threatening voltage of 230 V on terminals 20 ... 25

- Severe burns, cardiovascular failure, fatal electric shock
- ▶ Check the system for proper condition before start-up/commissioning.
- ▶ Only plug the mains plug into the socket after the work has been completed.



- ▶ Determine the position of the control unit (as close to the UV system as possible).
 - a Take the space required into consideration and make sure that the control unit is accessible for operation.
- ▶ Fasten the control unit with the fastening materials provided by the client on site and according to the on-site wall situation.



- ▶ Connect the protective conductor of the control unit to the connection on the reactor housing.

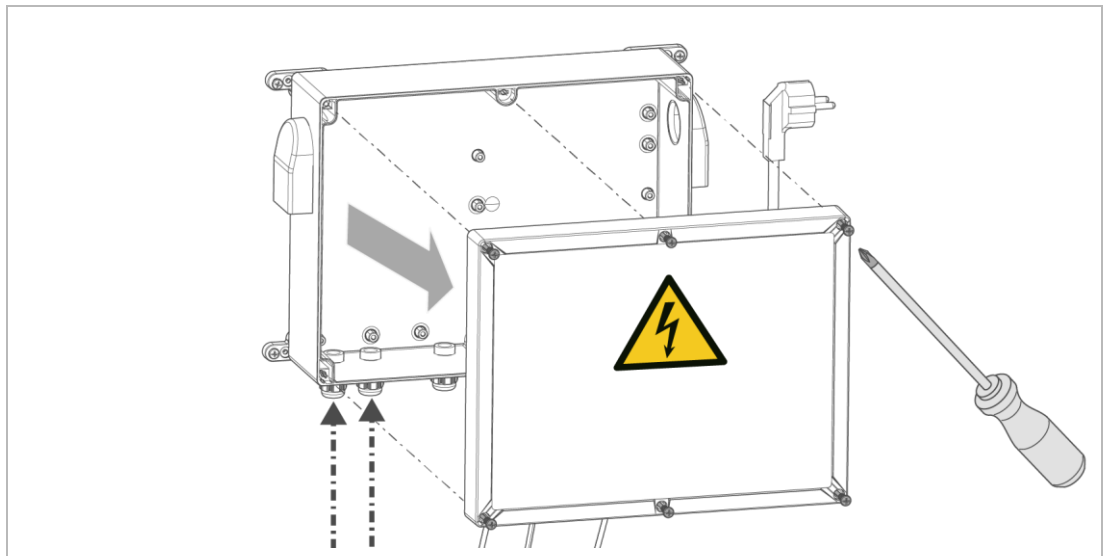


The reactor housing of the UV disinfection system must be connected to the building's equipotential bonding system via a PE cable with a cross-section of 6 mm² – 16 mm².

The UV systems are electrically pre-wired.

Therefore, only possible signal lines or signal transmitters must be connected to the voltage-free contacts.

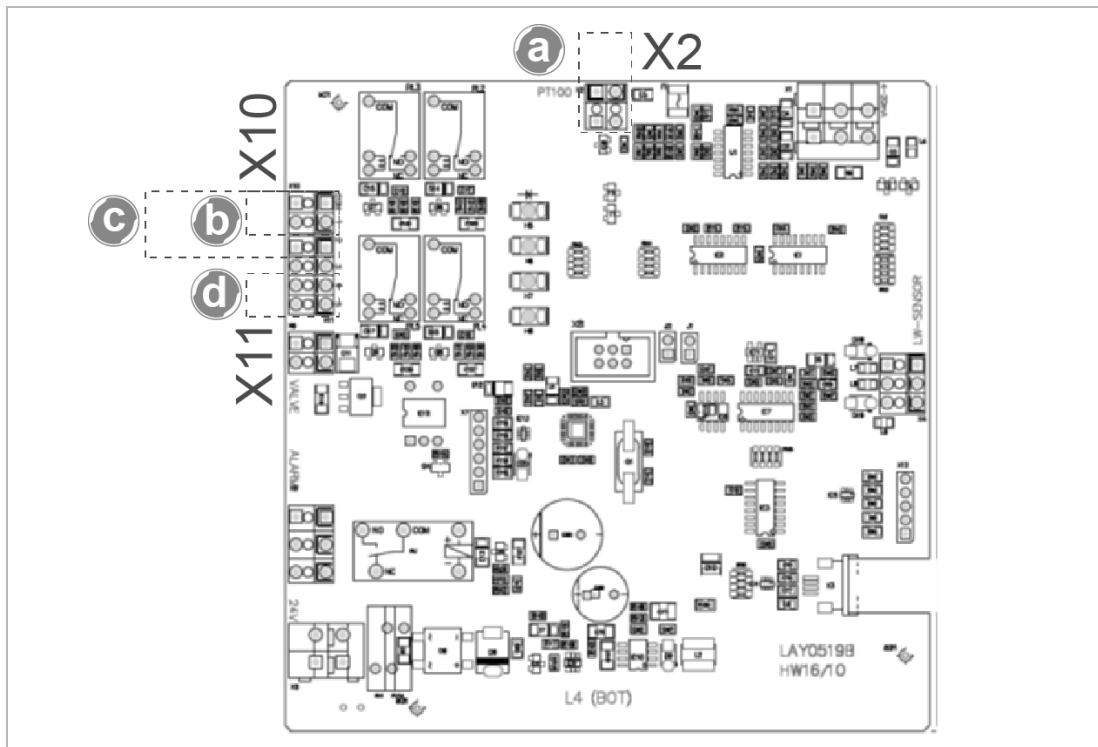
- When the UV system is switched off or in case of a malfunction, the contacts irradiance pre-alarm, maintenance signal and collective fault signal are open.
- The voltage-free contacts do not carry any voltage.



1. Open the cover of the control unit.
2. Establish the required electrical connections (refer to chapter 5.5.1).
 - a Establish a suitable voltage supply (max. 24 V~, 1A) to the voltage-free contacts.
3. Close the cover of the control unit.

5.5.1 Electrical connections

Circuit board



Designation

- (a)** Temperature sensor PT100 (optional)
- (b)** Maintenance signal active
max. 24 V~ / max. 1 A

Designation

- (c)** Irradiance pre-alarm N.C.
max. 24 V~ / max. 1 A
- (d)** Collective fault signal active
max. 24 V~ / max. 1 A

Item	Component	Terminal	Signal	Colour of litz wire
①	Mains cable Fuses F1 and F2 (2 A T each) internal fuse protection	XP1 L	230 V / 50 Hz phase	BN/BK (brown or black)
		XP1 N	Neutral conductor	BU (blue)
		XP1 PE	Protective conductor	YE-GN (yellow-green)
②	Protective conductor	XPE1	Reactor grounding	YE-GN (yellow-green)
③	UV sensor	XE 3 +12 V	Transmitter voltage of irradiance sensor + 12 V	BU (blue)
		XE 3 mA	Signal input of irradiance sensor 4-20 mA	BK (black)
④	Optional USB data logger: If installed at ④a, jumper J1 must be removed	XE4 OUT	Signal 4-20 mA (to be connected to data logger +)	
		XE4 IN	4-20 mA signal (to be connected to data logger -)	
⑤	Optional flushing solenoid valve	XE1	24 V~ L	BK (black)
		XE1	N	BU (blue)
⑥	Safety solenoid valve (optional)	XE2	24 V~ L	BK (black)
		XE2	N	BU (blue)

6 Start-up/commissioning



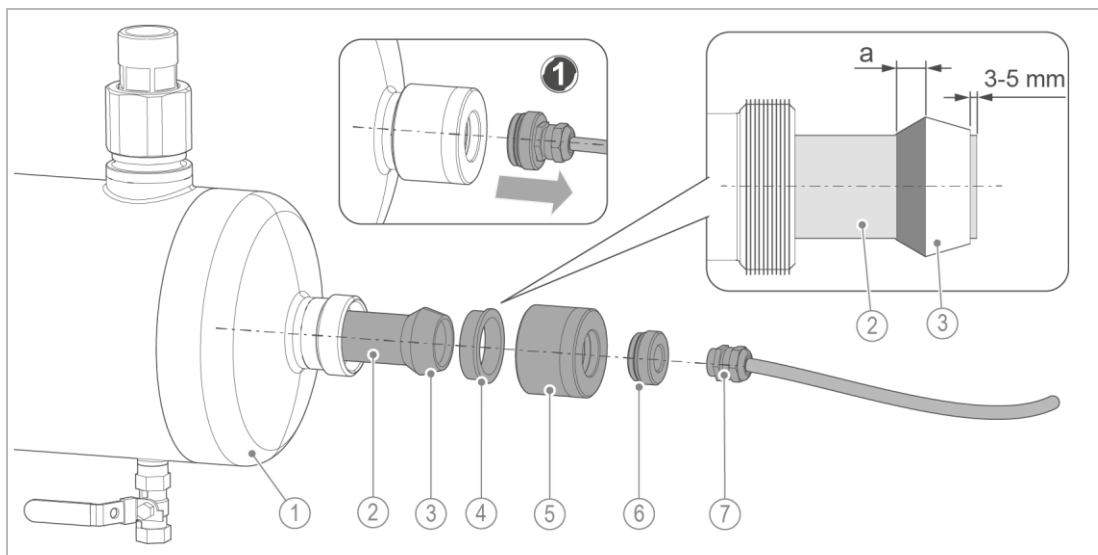
The initial start-up/commissioning of the product must be carried out by technical service personnel only.

6.1 Installing the protective quartz pipe

NOTE

Do not touch the protective quartz pipe with bare hands.

- Touching it with bare hands will decrease performance.
- Use cotton gloves when installing the protective quartz pipe.



Designation

- | | |
|---|------------------------------|
| 1 | Pressure pipe |
| 2 | Protective quartz pipe |
| 3 | Seal |
| 4 | Stainless steel binding ring |

Designation

- | | |
|---|---------------------------|
| 5 | Brass screw connection |
| 6 | Screw-in part with spacer |
| 7 | Cable gland |
| a | Sealing paste |

1. Remove the screw-in part with spacer from the brass screw connection.
 - a Loosen the cable glands of the screw-in part.
2. Unscrew the brass screw connection and remove the stainless steel binding ring.
3. Install the seal as shown in the detail drawing.



Make sure not to apply any sealing paste to the area of the protective quartz pipe where the light passes through.

4. Apply the sealing paste to the seal as shown in the detail drawing.



In order to facilitate the installation, you can apply some sealing paste to the inside of the seal. This also facilitates removal in case of maintenance.

NOTE

Do not touch the protective quartz pipe with bare hands.

- Touching it with bare hands will decrease performance.
- Use cotton gloves when installing the protective quartz pipe.

5. Insert the protective quartz pipe into the pressure pipe.



When installing the protective quartz pipe, make sure that the protective quartz pipe is inserted into the protective quartz pipe guidance inside the stainless steel vessel (UV reactor).

- ▶ Use supplied mounting aid for installation.

6. Plug on the stainless steel binding ring.

7. Tighten the brass screw connection hand-tight again.



Do not tighten the nuts excessively in order not to damage the quartz glass.

Due to the tolerance of the components, sealing of the UV system can already have been achieved even without the stainless steel binding ring touching the pressure pipe.

6.2 Installing the UV lamp



DANGER

Life-threatening voltage of 230 V



- Severe burns, cardiovascular failure, fatal electric shock
- ▶ Only carry out work on the UV lamp when the mains voltage is switched off – switch off the mains switch on the system beforehand and pull the mains plug.



WARNING

Dangerous UV irradiation

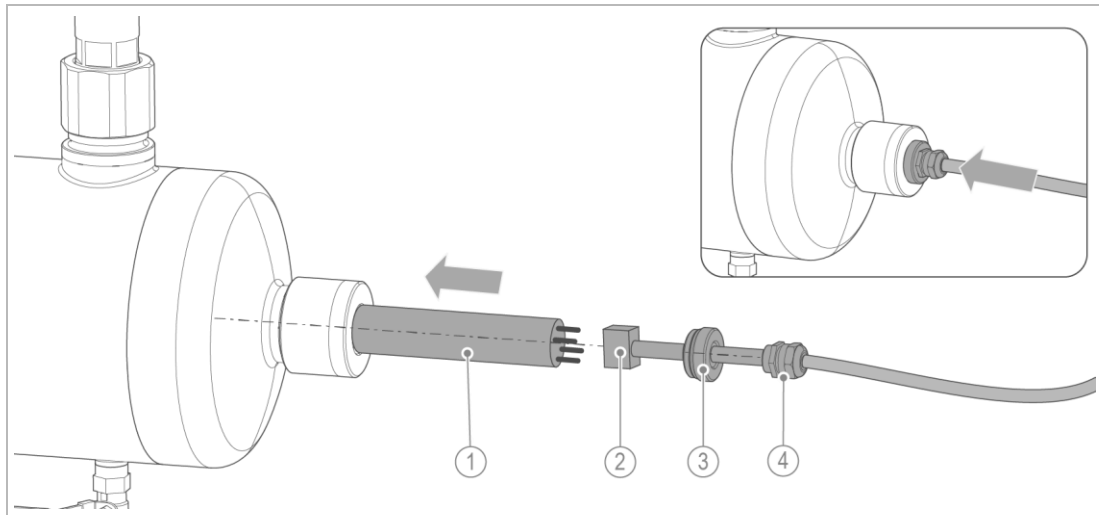


- Eye damage
- ▶ Never look directly into the UV lamp or the sensor shell if the UV system is switched on.
- ▶ Use appropriate safety goggles against UV light (refer to chapter 3.5).

NOTE

Do not touch the UV lamp with bare hands

- Touching it with bare hands will decrease performance.
- Use cotton gloves when installing the UV lamp.



Designation

- | | |
|---|-----------------------------------|
| 1 | UV lamp |
| 2 | Connector of the connection cable |

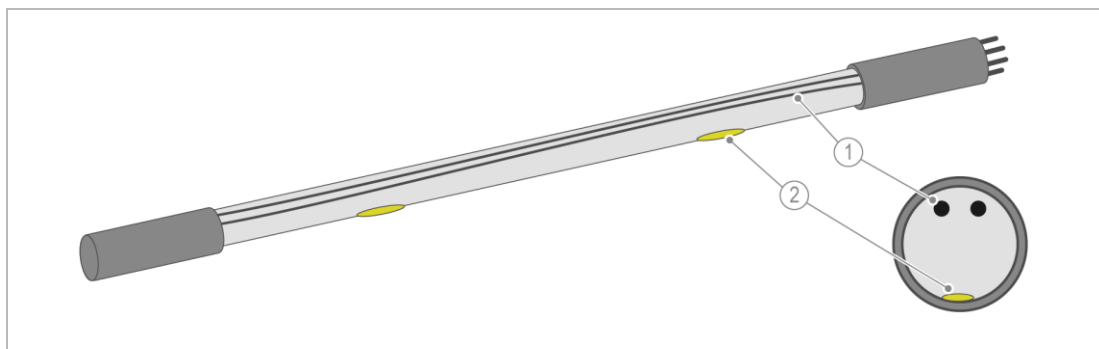
Designation

- | | |
|---|---------------|
| 3 | Screw-in part |
| 4 | Cable gland |

1. Insert the UV lamp into the protective quartz pipe up to about 60 mm.
2. Connect the UV lamp with the connector of the connection cable.
3. Completely insert the UV lamp into the irradiation chamber.



- Make sure that the connecting cables that run alongside the UV lamp point upwards when inserting the UV lamp and that the gold dots of the UV lamp point downwards.
- » This ensures that the connecting cables do not negatively affect the irradiance measurement.



Designation

- | | |
|---|---------------------------------|
| 1 | Connecting cable in the UV lamp |
|---|---------------------------------|

Designation

- | | |
|---|-----------|
| 2 | Gold dots |
|---|-----------|

4. In order to fix the UV lamp, pull the cables as far as they will go through the cable gland of the screw-in part.
5. Firmly tighten the cable gland.

6.3 Setting the control unit



For operation and handling of the control unit, refer to chapter 7.

The control unit is pre-set at the factory. As a rule, it is not necessary to adjust the control unit.

- ▶ Should you detect a deviation during start-up/commissioning:
Inform Grünbeck's technical service
- ▶ The minimum irradiance must be set by technical service personnel.

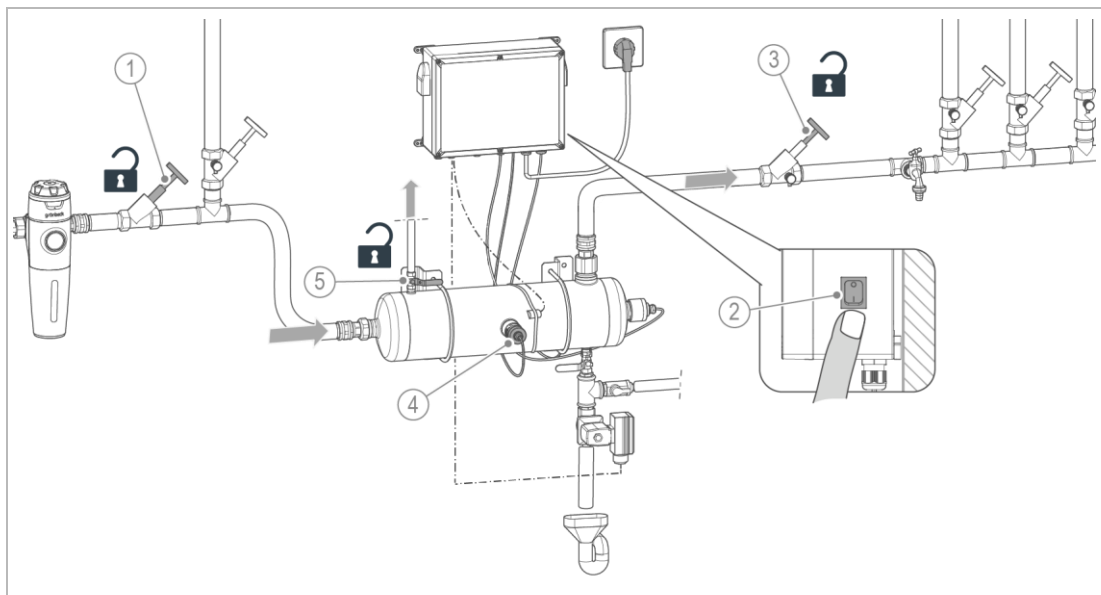
6.4 Venting, checking and putting the system into operation



WARNING

Insufficiently disinfected water

- Contaminated water
- ▶ Prior to start-up/commissioning, disinfect the pipe system downstream of the UV system.



Designation

- 1 Inlet shut-off valve
(upstream of the UV system)
- 2 Mains switch
- 3 Outlet shut-off valve
(downstream of the UV system)

Designation

- 4 UV sensor in sensor shell
- 5 Flushing valve for venting

1. Open the inlet shut-off valve upstream of the UV system.
2. Switch on the mains switch.
3. Open the upper flushing valve to vent the pipe network.
4. Close the flushing valve when the UV system has been vented.



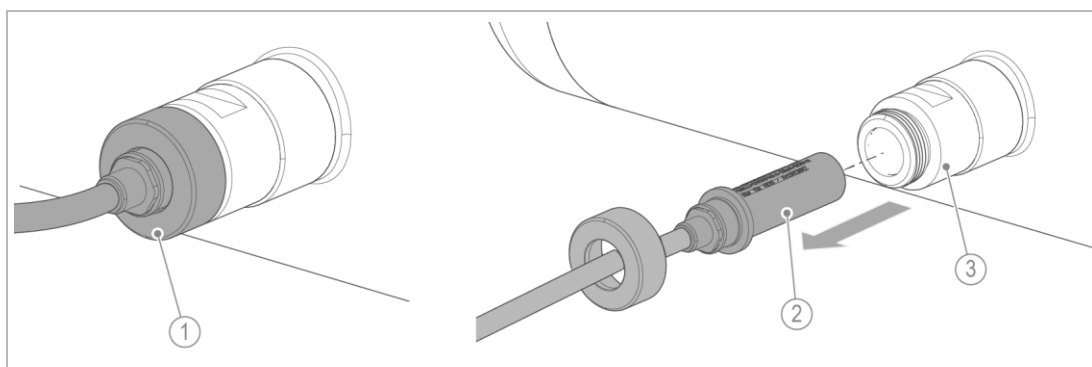
5. Open the outlet shut-off valve downstream of the UV system.

a Close the shut-off device of the possibly existing bypass.

- After the system has been switched on, the irradiance value displayed slowly starts to increase.
- » As long as the value remains below the set limit value for the alarm, the red **ALARM** LED lights up.
- » Only when the limit value for the alarm is exceeded by approx. 0.5 W/m², the red **ALARM** LED starts flashing.

6. Read off the value for the minimum irradiance.

- » The value read must match the specified value for the minimum irradiance (refer to type plate and technical specifications).
- When the indicated irradiance value (after approx. 10 – 15 min) is more or less constant:



Designation

1 Union nut

2 UV sensor

Designation

3 Sensor shell

7. Slowly pull the UV sensor from the sensor shell.

- » If the irradiance value falls to approx. 110 % of the set minimum irradiance, the red **ALARM** LED must first start flashing and then light up permanently.



If the set value for the minimum irradiance does not correspond with the data indicated on the type plate or if the irradiance pre-alarm does not respond at 110 % of the set limit value, the setting of the control unit is incorrect.

- Have the setting corrected by Grünbeck's technical service.

8. Fully insert the UV sensor into the sensor shell again and tighten the union nut.

9. Fill in the start-up/commissioning log (refer to chapter 13.1).

6.5 Handing over the product to the owner/operator/operating company

- ▶ Explain to the owner/operator/operating company how the product works.
- ▶ Use the manual to brief the owner/operator/operating company and answer any questions.
- ▶ Inform the owner/operator/operating company about the need for inspections and maintenance.
- ▶ Hand over all documents to the owner/operator/operating company for keeping.

6.5.1 Disposal of packaging

- ▶ Dispose of packaging material as soon as it is no longer needed (refer to chapter 11.2).

6.5.2 Storage of accessories and spare parts

- ▶ Store accessories, spare parts and consumables in a safe place which is inaccessible to third parties.
- ▶ Make sure that required spare parts and consumables are available and reordered in good time (refer to chapters 8.5 and 8.6).

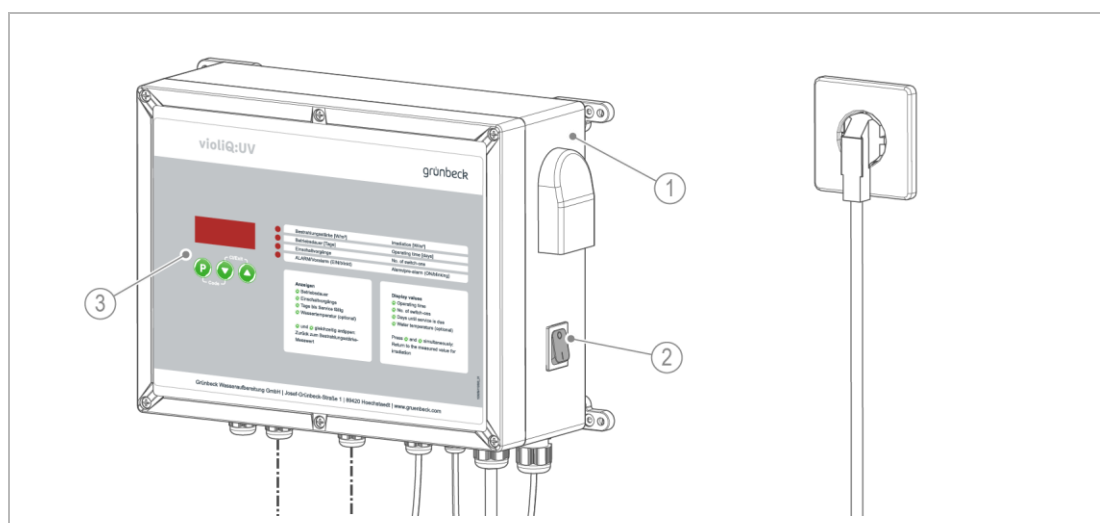
7 Operation



The UV disinfection systems must only be operated if all components are installed properly. Safety equipment must never be removed, bridged or otherwise tampered with or disabled.

The UV disinfection systems are operated and monitored by means of the control unit violiQ:UV.

7.1 Operating concept



Designation

- 1 Control unit violiQ:UV
- 2 Mains switch

Designation

- 3 Control panel

- The control unit can be switched on and off at the mains switch.

7.1.1 Switching on the UV system

- Switch on the mains switch.

All segments of the display and the 4 LEDs: irradiance, operating time, switch-on operations and ALARM light up briefly.

- The three voltage-free contacts ALARM, pre-alarm and service are open.
- The optional temperature-controlled flushing unit is closed.
- The electronic ballast preheats the UV lamp.
- The irradiance indicator switches to 0.00 W/m², the LEDs for operating time, switch-on operations and ALARM go out.
- After the preheating phase, the UV lamp ignites.

- The numerical value of the irradiance indicator increases continuously.
- The **ALARM** LED lights up according to the irradiance indicator and the system type (violIQ:UV33i/980i/120i-comfort).
- The voltage-free contacts ALARM, pre-alarm and service are either open or closed depending on the condition of the **ALARM** LED and the remaining service interval period.
- The optional temperature-controlled flushing unit is open or closed according to the water temperature and the flushing temperature set.



In case a start attempt is unsuccessful, the red **ALARM** LED lights up and the irradiance indicator remains at 0.00 W/m².

- In case of a new start attempt, maintain a wait time of at least 1 minute between switching off and switching back on.

7.1.2 Switching off the UV system



Do not switch off the UV system for no reason as each switch-on operation reduces the service life of the UV lamp.

The number of switch-on operations can be read on the control unit.

- The normally closed solenoid valve (optional flushing solenoid valve) closes (interruption of flow).
- The voltage-free contacts ALARM, pre-alarm and service open.

7.2 Operating elements and display

The values can be read and set on the control panel.

The current irradiance in W/m² is the basic display.








Designation	Meaning/Function
1 Operating keys	
2 Display	Basic display of irradiance XX.XX in W/m²
3 LEDs	Indicate current operations by flashing or lighting up
4 Display values	Explanation of the key function and corresponding indication in the display

7.2.2 Display of Info level

Key	Display	Unit	LED
	Operating time XXXX	days	X
	Switch-on operations XXXX		X
	Days until service is due XXXd	days	–
	Water temperature (optional) XX	°C	–
+	Back to basic display of measured value for irradiance XX.XX	W/m²	
+	Access to the code-protected programming level • Opens the display of code request “Code C . 000 ”		

7.2.3 Programming parameters

Key	Meaning/Function
	<ul style="list-style-type: none"> Press and hold key > 1 sec: Access to the user programming level (optional temperature-controlled flushing unit) Opening the parameter for editing (display value starts flashing). Saving parameter (display value stops flashing)
	<ul style="list-style-type: none"> Decreasing the numerical value of a parameter (display value is flashing) Returning to the previous parameter
	<ul style="list-style-type: none"> Increasing the numerical value of a parameter (display value is flashing) Switching to the next parameter
 + 	<ul style="list-style-type: none"> Closing open parameter without saving (previous display value is maintained) Returning to the basic display

7.2.4 Display and LED signals

7.2.4.1 Pre-alarm and maintenance indicator

- When the maintenance interval, which is independent of the irradiance, has expired, the voltage-free service contact opens.
 - » The display indicates „Days until service is due“ **0d** in the Info level.
- When the irradiance is only 10 % above the limit value, the **ALARM** LED flashes and the voltage-free pre-alarm contact opens.



The ordinary ageing process of the UV lamp and dirt deposits within the UV system result in a decrease of the irradiance.

- In this case, flush the UV system and/or carry out maintenance.

7.2.4.2 Malfunction indication (Alarm/pre-alarm)

- If a malfunction is present or the irradiance is < the limit value, the **ALARM** LED lights up continuously.
- If the irradiance is < the pre-alarm value, the **ALARM** LED flashes.
 - » The voltage-free ALARM contact opens.



Warning against insufficiently disinfected water

If the **ALARM** LED is illuminated on the UV system and the fault message **Er 1** is indicated, the water is only disinfected insufficiently.

- Do not withdraw any water until the malfunction has been remedied.

7.2.4.3 Temperature-controlled flushing unit (optional)



Refer to the mounting instructions of the temperature-controlled flushing unit (order no. 523 825).

The scope of supply includes a contact temperature sensor and a flushing solenoid valve ½" for installation on the flushing connection.

- In the Info level, the current water temperature is displayed.
- The desired flushing temperature can be programmed in the range of 10 – 60 °C.
 - » Upon reaching the programmed flushing temperature, the flushing solenoid valve opens, the fault message **Er 3** is shown in the display and fresh water is discharged to the drain.
By doing so, the pressure pipe is cooled down again. If the flushing temperature has decreased by 2 °C, the flushing solenoid valve closes again and the fault message **Er 3** goes out.

8 Maintenance and repair

Maintenance and repair includes cleaning, inspection and maintenance of the product.



The responsibility for inspection and maintenance is subject to local and national requirements. The owner/operator/operating company is responsible for compliance with the prescribed maintenance and repair work.



By concluding a maintenance contract you make sure that all maintenance work will be carried out on time.

- ▶ Only use genuine spare and wearing parts from Grünbeck.

8.1 Cleaning



Only have the cleaning work carried out by persons who have been instructed in the risks and dangers that can arise from the product.



WARNING

Damp cleaning of live components

- Risk of electric shock
- Sparking possible due to short circuit
- Switch off the voltage supply before starting the cleaning work
- ▶ Do not open any switch cabinets.
- ▶ Do not use any high-pressure equipment for cleaning and do not blast electrical/electronic devices with water.

NOTE

Do not clean the system with cleaning agents containing alcohol/solvents.

- These substances damage the plastic components
- ▶ Use a mild/pH-neutral soap solution.
- ▶ Use personal protective equipment.
- ▶ Only clean the outside of the system.
- ▶ Do not use any strong or abrasive cleaning agents.
- ▶ Wipe the surfaces with a damp cloth.
- ▶ Dry the surfaces with a cloth.

8.1.1 Flushing the UV disinfection system

By flushing the UV system, deposits which have settled in the UV system during operation are removed. These deposits consist for example of iron, manganese, copper, scale, etc.



For the flushing, a flushing kit and a cleaning agent are required (refer to chapters 3.5 and 8.5).

The flushing kit essentially consists of a flushing container, a pump, hoses and corresponding connection pieces.

The cleaning agent GENO-clean CP is an acid mixture developed to remove scale, iron, manganese and other residues.

For more detailed information, refer to the product and safety data sheet of the cleaning agent.

Proceed as follows to flush the system:

1. Close the shut-off valves upstream and downstream of the UV system.
2. Put the UV system out of operation.
3. Connect the flushing kit to the flushing valves (inlet at the bottom, outlet at the top).
4. Fill the flushing kit with water and add the correct amount of cleaning agent (GENO-clean CP) to the flushing container (regarding the amount of the cleaning agent, refer to the operation manual of the flushing kit).
5. Switch on the flushing pump for at least 30 min.
 - a In case of severe contamination, flush for at least 60 min.
6. Drain the UV system and neutralise the cleaning agent, if necessary.
7. Flush the UV system several times (3 – 4 times the content of the system) with clear water through the outlet valve.
 - » The residues of the cleaning agent are removed.
8. Close the flushing valves.
9. Put the UV system back into operation.
 - a Open the shut-off valves upstream and downstream of the UV system.

8.2 Intervals



By way of regular inspections and maintenance, malfunctions can be detected in time and system failures might be avoided.

- As owner/operator/operating company determine which components must be inspected and maintained at which intervals (load-dependent). The intervals are subject to the actual conditions such as: water condition, degree of impurities, environmental impacts, consumption, etc.

The interval table below shows the minimum intervals for the activities to be carried out.

Task	Interval	Activities
Inspection	6 months	<ul style="list-style-type: none"> • Visually check of all system components for leaks • Check the control unit for fault messages • Clean the UV system and flush it with clear water, if necessary
Maintenance	annually or every 4,000 operating hours	<ul style="list-style-type: none"> • Check all system components for their condition and for leaks • Check the UV sensor and adjust it, if necessary • Check the sensor shell and replace it, if necessary • Check the seals and replace them, if necessary • Check the (optional) temperature-controlled flushing unit for function • Clean the UV system and flush it with clear water, if necessary • Clean the protective pipes, if necessary
	Every 24 months or after 16,000 operating hours	<ul style="list-style-type: none"> • Replace wearing parts
	every 24 months	<ul style="list-style-type: none"> • Replace UV sensor, sensor shell and seals
	load-dependent	<ul style="list-style-type: none"> • Replace UV lamp after max. service life has been reached

8.3 Inspection

Regular inspection is mandatory and you as an owner/operating company can carry it out yourself.

- Carry out an inspection at least every 6 months.
1. Check all system components for leaks.
 2. Check the control unit for fault messages (refer to chapter 9).
 3. Clean the UV system and flush the UV system with GENO-clean CP, if necessary (refer to chapters 8.1 and 8.5).

8.4 Maintenance

Regular work is required in order to ensure the proper functioning of the product in the long term.



Annual maintenance work requires expert knowledge. This kind of maintenance work must be carried out by technical service personnel only.

8.4.1 Service work annually or every 4,000 operating hours

1. Check the outside of the entire UV system for damage, corrosion and leaks.
2. Check the mains cable and the mains plug for damage and a tight fit.
3. Check all electrical connecting lines for damage and a tight fit.
4. Check all hose connections for leaks.
5. Check the UV sensor using a reference radiometer in accordance with DIN 19294-1 (160° measuring angle) – calibrate, if necessary.
6. Check the sensor shell – replace, if necessary.
7. Check the lamp connector – replace, if necessary.
8. Check the seals – replace, if necessary.
9. Check the optional temperature-controlled flushing unit for function.
10. Flush the UV disinfection system with GENO-clean CP, if necessary (refer to chapters 8.1 and 8.5).
11. Clean the protective pipes, if needed.
12. Enter the data and work performed, including repairs, into the operation log and checklist.

8.4.2 Maintenance every 24 months or after 16,000 hours of operation

In addition to the service work:

13. Replace the UV lamp and all wearing parts (refer to chapter 8.7)
14. Check the function of the housing fans on the control unit – clean, if necessary.
15. Check the condition and presence of warning labels and type plates – replace them if they are worn/illegible.
16. Reset the maintenance interval and, if necessary, the counter readings.
17. Enter the data and work performed, including repairs, into the operation log and checklist.
 - Hand over the system and the operation log to the owner/operator/operating company.

8.5 Consumables

Product	Quantity	Order no.
Cleaning agent GENO-clean CP	(10 x 1 bottle)	170 022

8.6 Spare parts

For an overview of the spare parts, refer to our spare parts catalogue at www.gruenbeck.com. You can order the spare parts from your local Grünbeck representative.



Only use genuine spare parts from Grünbeck for proper and safe operation of your UV system. The operational safety of the UV system can be impaired if spare parts purchased from other manufacturers are used.




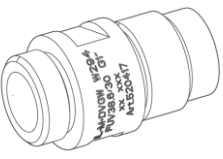
Illustration	Product	Order no.
	Electronic ballast	
	violIQ:UV33i	523 111e
	violIQ:UV80i	523 121e
	violIQ:UV120i	523 131e
	Protective quartz pipe with sealing ring	
	violIQ:UV33i	523 620
	violIQ:UV80i	522 627
	violIQ:UV120i	522 628
Control unit violIQ:UV without electronic ballast		

8.7 Wearing parts



Wearing parts must be replaced by qualified specialists only.

The parts listed below are considered to be wearing parts:

Illustration	Product	Order no.
	Replacement UV lamp	
	The UV lamps (UV-C) have a service life of up to 16,000 hours	violIQ:UV33i 523 112
		violIQ:UV80i 523 122
		violIQ:UV120i 523 132
	Sealing ring for UV lamp	520 153
	id = 27 mm, EPDM	
	UV sensor	100102240000
	DVGW UV sensor SUV20.2, measuring angle 160°	
	Sensor shell	520 610e
	Due to the UV irradiation, the sealing and holding elements of the sensor shell are subject to wear and tear and must be replaced every 24 months	

9 Troubleshooting

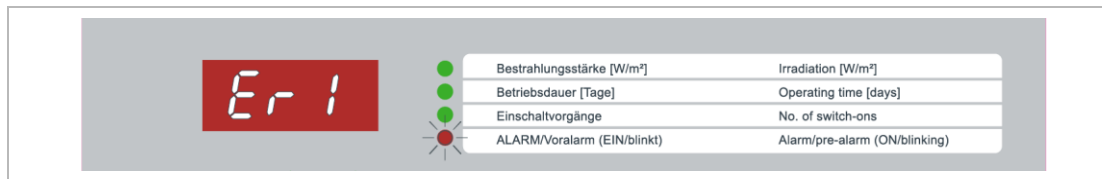


WARNING

Contaminated water due to stagnation.

- Infectious diseases
- ▶ Have malfunctions eliminated immediately.

The UV disinfection systems violiQ:UVi-comfort are equipped with an error detection and reporting system. Malfunctions are indicated on the violiQ:UV control unit by means of the **ALARM** LED.



The messages below can be emitted as voltage-free contacts:

- Collective fault signal
- Pre-alarm signal
- Service signal

9.1 Messages

1. Eliminate the malfunction (refer to table).
2. Acknowledge the malfunction, if possible.
3. Monitor the display of the control unit.
4. If the malfunction reoccurs, compare the display message with the table below.

Display	Explanation	Remedy
Er 1 and UV lamp lights up	Irradiance < limit value	<ul style="list-style-type: none"> ▶ Clean the system (flush) ▶ Have maintenance performed by technical service
	System dirty on the inside	
	Service life (16,000 h) of UV lamp has been exceeded	
Er 1 and UV lamp does not light up	UV lamp defective	▶ Contact technical service
	Electronic ballast defective	
Er 3	Temperature-controlled flushing (only in case of optional temperature-controlled flushing unit) <ul style="list-style-type: none"> • Water temperature > 38 °C 	Normal operating response after a longer time period without water withdrawal: <ul style="list-style-type: none"> ▶ Set flushing temperature lower ▶ Check flushing valve for function
Er 4	Overtemperature (only in case of optional temperature-controlled flushing unit)	<ul style="list-style-type: none"> ▶ Set flushing temperature lower ▶ Check flushing valve for function

Display	Explanation	Remedy
	• Water temperature > 40 °C	
Er 5 or display EEEE	Wire break of UV sensor	<ul style="list-style-type: none"> ▶ Check connector plug of UV sensor – plugged in correctly? ▶ Contact technical service
Er 6 or Er 7	Wire break or short circuit of the temperature sensor (only in case of optional temperature-controlled flushing unit)	<ul style="list-style-type: none"> ▶ Temporarily deactivate the option temperature-controlled flushing unit ▶ Contact technical service
Display and all LEDs are off	Mains switch is switched off	▶ Switch on mains switch
	Power supply is interrupted (integrated fuse, supply line)	▶ Replace fuse and/or restore power supply
LED Operating time is flashing	Maintenance interval has expired	▶ Have maintenance performed by technical service



If a malfunction cannot be eliminated, the technical service personnel can take further measures.

- ▶ Contact technical service (refer to inner cover sheet for contact data).

9.2 Checking the UV lamp



For removal and check of UV lamp, refer to chapter 6.2.



DANGER

Life-threatening voltage of 230 V



- Severe burns, cardiovascular failure, fatal electric shock
- ▶ Only carry out work on the UV lamp when mains voltage is switched off – switch off the mains switch on the system beforehand.



WARNING

Dangerous UV irradiation



- Eye damage
- ▶ Never look directly into the UV lamp or the sensor shell if the UV system is switched on.
- ▶ Check the function of the UV lamp only while using appropriate safety goggles against UV light (refer to chapter 3.5).

NOTE

Do not touch the UV lamp with bare hands

- Touching it with bare hands will decrease performance.
- Use cotton gloves when installing the UV lamp.

1. Switch off the UV system using the mains switch.
2. Remove the screw-in part and pull out the UV lamp about 50 mm.
3. Switch on the UV system after a wait time of 60 sec using the mains switch.
 - » Spiral-wound filament at lamp connection must start glowing.

- » The UV lamp ignites after a few seconds.
- 4. Switch off the UV system using the mains switch.
- 5. If necessary, replace a defective UV lamp by a replacement UV lamp (refer to chapter 8.7).
- 6. Switch on the UV system after a wait time of 60 sec using the mains switch.
- 7. If the UV lamp once again does not start after a few seconds:
Contact Grünbeck's technical service.
- 8. In case of a successful start:
 - a Switch off the UV system using the mains switch.
 - b Insert the UV lamp completely and remount the screw-in part.
 - c Make sure that the connecting cables that run alongside the lamp point downwards.
- 9. Switch on the UV system after a wait time of 60 sec using the mains switch.
- 10. In the event that there is no start:
Contact Grünbeck's technical service.

9.2.1 Mechanical destruction of the UV lamp



WARNING

Mercury escaping from a destroyed UV lamp

- Health risk
- Store fragments of the lamp in an air-tight container until they can be disposed of.
- Store a replaced protective quartz pipe or a cleaning agent used for cleaning in an air-tight container until they can be disposed of.
- Take into consideration that a suitable waste management company must be used for disposal, e.g. a collecting point for problem substances (refer to chapter 11).

In case of a mechanical destruction of the UV lamp, the steps below must be carried out:

1. Disconnect the UV system from the water installation.
2. Drain the UV system.
3. Remove the protective quartz pipe.
4. Remove the fragments of the UV lamp from the protective quartz pipe.
5. Replace the protective quartz pipe or at least clean it thoroughly with GENO-clean CP.



Residues of mercury in the protective quartz pipe have a highly negative impact on the UV light generated by the UV lamp.

6. Bind free mercury with adequate means in order to be able to dispose of it.

9.2.2 Mechanical destruction of the lamp and the protective quartz pipe



WARNING

Water contaminated with mercury in the UV system due to defective protective quartz pipe and defective UV lamp

- Health risk
- ▶ Collect the contaminated water in a container and store it in an air-tight manner until the water can be disposed of.
- ▶ Store a replaced protective quartz pipe or a cleaning agent used for cleaning in an air-tight container until they can be disposed of.
- ▶ Take into consideration that a suitable waste management company must be used for disposal, e.g. a collecting point for problem substances (refer to chapter 11).

In case of a mechanical destruction of the UV lamp and the protective quartz pipe at the same time, the steps below must be carried out:

1. Disconnect the UV system from the water installation.
2. Completely remove the UV system.
3. Remove the fragments of the UV lamp and of the protective quartz pipe through the mounting orifice of the quartz pipe.
4. Collect the water remaining in the UV system as well as the fragments of the quartz pipe to properly dispose of them.
5. After remounting the UV system, flush it with GENO-clean CP in order to remove residues of mercury from the UV system.
6. Bind free mercury with adequate means in order to dispose of it.

10 Decommissioning

It is not necessary to take your product out of operation.

10.1 Temporary standstill

- ▶ Switch off the control unit using the mains switch.
- ▶ Leave all shut-off valves open.
- If a longer shutdown of the system is planned, the system must be decommissioned.

10.2 Putting the system out of operation

1. Switch off the control unit using the mains switch.
2. Unplug the mains plug.
3. Close the shut-off valves of the water pipe upstream and downstream of the system.
4. Vent and drain the system.

10.3 Restart/recommissioning

1. Flush the system (refer to chapter 8.1.1).
2. Put the system into operation and check the system (refer to chapter 6.4).

11 Dismantling and disposal

11.1 Dismantling



The work described herein represents an intervention into your water system.

- ▶ Have this work carried out by qualified specialists only.
- 1. De-energise the system (discharge possible residual voltage).
- 2. Close the shut-off valves upstream and downstream of the system.
- 3. Vent and drain the system.
- 4. Disconnect the system from the water installation.
- 5. Disconnect the electric connections.
- 6. Remove individual components such as accessories, if necessary.
- 7. Transport the system secured on a pallet.

11.2 Disposal

- ▶ Obey the applicable national regulations.

Packaging

- ▶ Dispose of the packaging in an environmentally sound manner.

NOTE

Danger to the environment due to incorrect disposal

- Packaging materials are valuable raw materials that can be reused in many cases.
- Incorrect disposal can cause hazards to the environment.
- ▶ Dispose of packaging materials in an environmentally sound manner.
- ▶ Obey the local disposal regulations.
- ▶ If necessary, commission a specialist company with the disposal.

Free residues of mercury

If free mercury has escaped from the UV lamp, it must be bound, collected in an air-tight container and stored until it can be disposed of.

- ▶ Only use standard binding agents such as Mercurisorb (Flucka), Mercurisorb-ROTH (Roth) or Chemisorb-Hg (Merck) and proceed as indicated in the operating instructions.
- » Conversion by means of sublimed sulphur, iodised activated carbon and metal powders would take years to complete.

- Contact a suitable waste management company such as a collecting point for problem substances.



Never and under no circumstances discharge residues of mercury and its compounds to the sink/floor drain or drain connection – formation of amalgam in the lead siphon and environmental poisoning.

Product



If this symbol (crossed-out wheelie bin) is on the product, this product or its electrical and electronic components must not be disposed of as household waste.

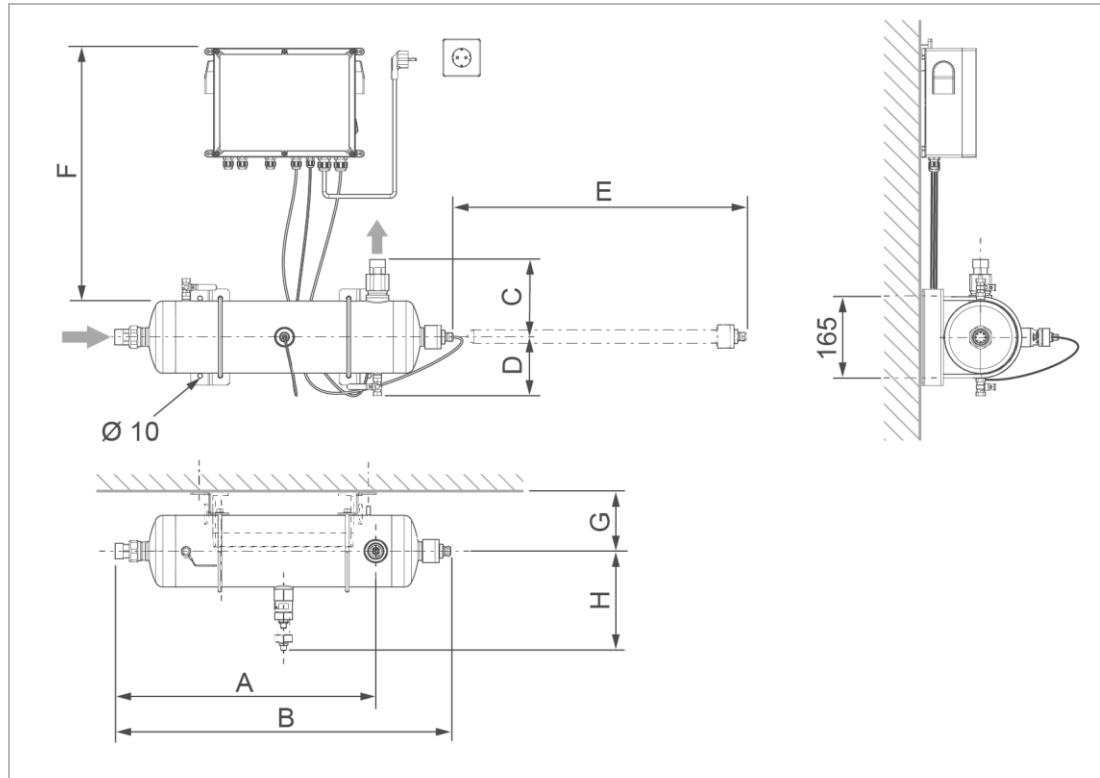
- Dispose of electrical and electronic products or components in an environmentally sound manner.
- If your product contains batteries or rechargeable batteries, dispose of them separately from your product.



For more information on take-back and disposal, go to www.gruenbeck.com.

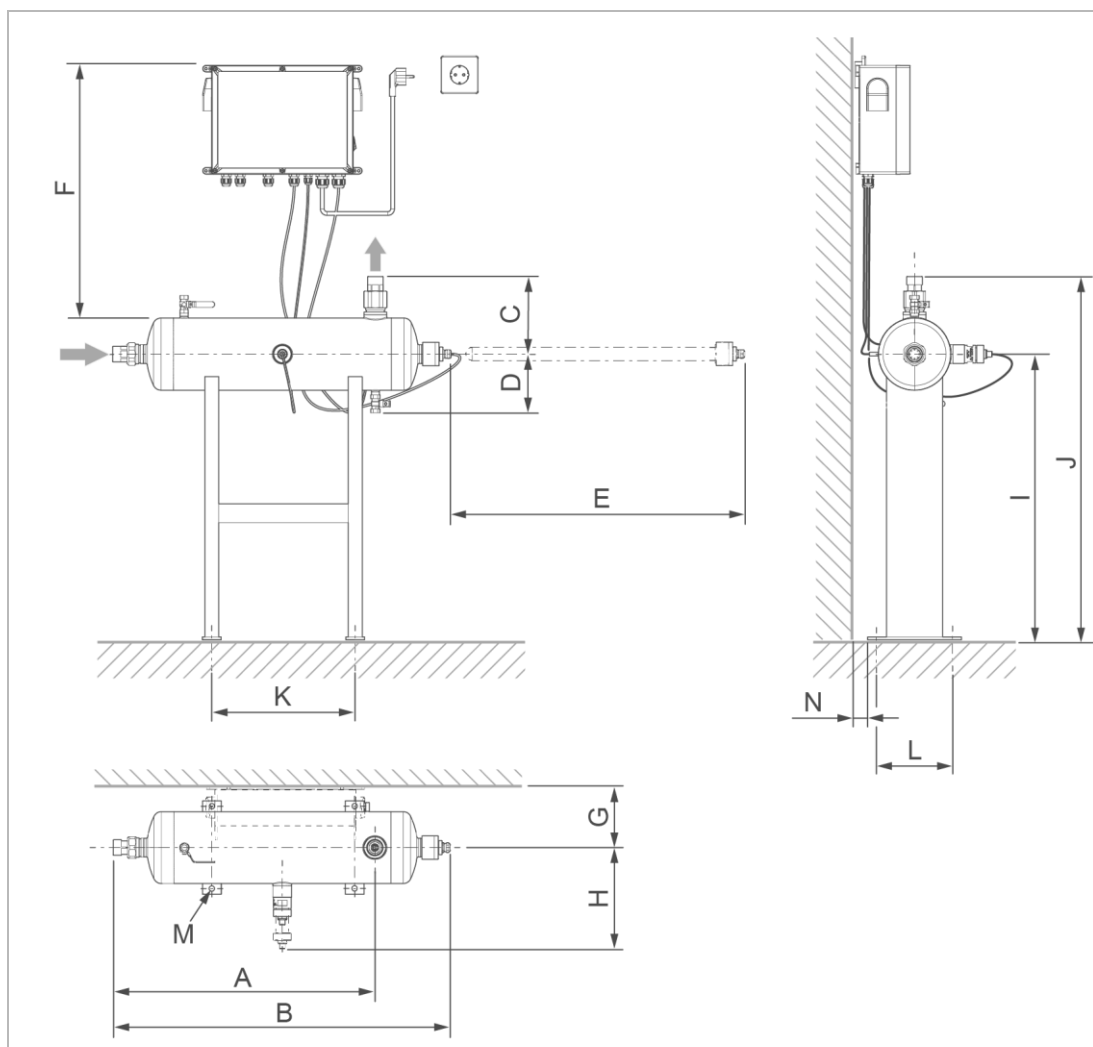
12 Technical specifications

12.1.1 Installation with wall mounting



Dimensions and weights			33i-comfort	80i-comfort	120i-comfort
A	Installation length with screw connection	mm	560	960	1212
B	Total length with screw connection	mm	795	1185	1430
C	Overall height above centre of connection with screw connection	mm	165	181	181
D	Overall height below centre of connection	mm	130		
E	Clearance required on the right of system for lamp replacement	mm	560	950	1200
F	Clearance required above the system	mm	≥ 350		
G	Distance to wall from centre of connection	mm	≥ 125		
H	Clearance required from centre of connection for replacement of UV sensor	mm	≥ 300		
Empty weight		kg	13	19	20
Volume		l	10	16	21

12.1.2 Installation with floor rack



Dimensions and weights			33i-comfort	80i-comfort	120i-comfort
A	Installation length with screw connection	mm	560	960	1212
B	Total length with screw connection	mm	795	1185	1430
C	Overall height above centre of connection with screw connection	mm	165	181	181
D	Overall height below centre of connection	mm		130	
E	Clearance required on the right of system for lamp replacement	mm	560	950	1200
F	Clearance required above the system	mm		≥ 350	
G	Distance to wall from centre of connection	mm		≥ 125	
H	Clearance required from centre of connection for replacement of UV sensor	mm		≥ 300	
Empty weight		kg	13	19	20
Volume		l	10	16	21

Dimensions of floor rack (accessories)			33i-comfort	80i-comfort	120i-comfort
I	Overall height centre of system with floor rack	mm		610	
J	Overall height with screw connection, with floor rack	mm		791	
K	Distance between holes to fasten floor rack, width	mm	306	550	800
L	Distance between holes to fasten floor rack, depth	mm		180	
M	Diameter of bores on the floor rack	mm		Ø 12	

Dimensions of floor rack (accessories)			33i-comfort	80i-comfort	120i-comfort	
N	Distance of floor rack to wall		mm	≥ 30		
Connection data			33i-comfort	80i-comfort	120i-comfort	
Nominal connection diameter			DN 25 (1")	DN 40 (1½")	DN 50 (2")	
Drain connection			≥ DN 50			
Installation position			horizontal, outlet at the top, self-venting			
Rated voltage range		V~	230 (-15 %/+10 %)			
Rated frequency		Hz	50/60			
Rated input		VA	75	145	215	
Protection/protection class			IP 54/Ⓜ			
Performance data			33i-comfort	80i-comfort	120i-comfort	
Nominal pressure			PN 10			
Operating range (operating pressure)		bar	2 – 10			
Spectral attenuation coefficient SSK ₂₅₄		m ⁻¹	≤ 3.2			
Nominal flow (at a room irradiation of 400 J/m² and an SSK ₂₅₄ of 3.2 m ⁻¹)		m³/h	≤ 3.3	≤ 8.0	≤ 12.0	
Minimum irradiance at nominal flow		W/m²	≥ 34.4	≥ 39.9	≥ 31.6	
Pressure loss at nominal flow		bar	< 0.4			
Assemblies			33i-comfort	80i-comfort	120i-comfort	
Pressure pipe (irradiation chamber)		Material		W 1.4404		
Protective quartz pipe		Length	mm	560	950	1200
		Ø	mm	28	28	28
UV lamp		Wattage	W	65	125	205
		Max. service life	h	16,000		
UV sensor/sensor shell			according to DIN 19294-3			
2 Ball valves		Nominal diameter		DN 8 (R ¼")		
		Material		W 1.4301		
Control unit			violIQ:UV			
Housing		h x w x d	mm	255 x 340 x 115		
		Material		ABS		
Display values		operating time, irradiance, switch-on counter, operating state				
Outputs		external operating and fault signal, analogue signal output of irradiance signal (4 – 20 mA ± 0 – 200 W/m²), switched power output (24 V~, max. 14 VA) for connection of a safety device (solenoid valve), switched power output (24 V~ max. 14 VA) for connection of a temperature-controlled flushing unit (solenoid valve)				
General data			33i-comfort	80i-comfort	120i-comfort	
Water temperature		°C	5 – 70			
Ambient temperature		°C	5 – 40			
Humidity (non-condensing)		%	≤ 70			
Order no.			523000050000	523000060000	523000070000	

13 Operation log



- ▶ Document the initial start-up/commissioning and all maintenance activities.
- ▶ Copy the maintenance report.

UV disinfection system violiQ:UV _____

Serial no.: _____

13.1 Start-up/commissioning log

Customer				
Name				
Address				
Installation/Accessories				
Drinking water filter (make/type)				
Drain connection acc. to DIN EN 1717	<input type="checkbox"/> Yes		<input type="checkbox"/> No	
Floor drain	<input type="checkbox"/> Yes		<input type="checkbox"/> No	
Water pipe upstream of the disinfection system	<input type="checkbox"/> Galvanised steel	<input type="checkbox"/> Copper	<input type="checkbox"/> Plastic	<input type="checkbox"/> Stainless steel
Operating values				
Water pressure				bar
Water meter reading				m ³
Irradiance				W/m ²
Remarks				
Start-up/commissioning				
Company				
Service technician				
Work time certificate (no.)				
Date/signature				

Maintenance no.: _____



Enter the measured values and operating data.

Confirm the checks with **OK** or record any repairs carried out.

Operating values

Operating time	h	
Max. flow	m³/h	
Irradiance pre-alarm (check on electronics)	W/m²	
Irradiance measured by the system's UV sensor	W/m²	
Irradiance measured by the reference sensor	W/m²	
Deviation of system sensor from reference sensor	W/m²/	%
Measured value corrected	<input type="checkbox"/> Yes	<input type="checkbox"/> No
If the value measured by the system sensor is within a range of +/- 10 % of the value measured by the reference sensor, an adjustment of the system sensor can be carried out by a service technician on site.		
If yes, by how much of value measured by system sensor	absolute	%
Sum of all corrections	%	
If the value measured by the system sensor is outside the limits indicated above or if the sum of all corrections exceeds 20 %, the system sensor must be replaced.		

Maintenance work

OK
(YES)

NO

Visual check

Entire UV system checked on the outside for damage, corrosion and leaks	<input type="checkbox"/>	
Mains cable and mains plug checked for damage and a tight fit	<input type="checkbox"/>	
All connecting lines checked for damage and a tight fit	<input type="checkbox"/>	

Functional check

Sensor shell checked	<input type="checkbox"/>	
Lamp connector checked	<input type="checkbox"/>	
Seal of quartz glass checked	<input type="checkbox"/>	
Protective quartz pipe checked	<input type="checkbox"/>	
UV sensor replaced (every 2 years at the latest)	<input type="checkbox"/>	<input type="checkbox"/>
UV lamp replaced	<input type="checkbox"/>	<input type="checkbox"/>
UV system flushed	<input type="checkbox"/>	
Hose connections checked for leaks	<input type="checkbox"/>	
Function of UV system checked by withdrawing water	<input type="checkbox"/>	

Remarks

Carried out by

Company:		
Service technician:	Date	Signature

Maintenance no.: _____



Enter the measured values and operating data.

Confirm the checks with **OK** or record any repairs carried out.

Operating values

Operating time		h
Max. flow		m ³ /h
Irradiance pre-alarm (check on electronics)		W/m ²
Irradiance measured by the system's UV sensor		W/m ²
Irradiance measured by the reference sensor		W/m ²
Deviation of system sensor from reference sensor	W/m ² /	%
Measured value corrected	<input type="checkbox"/> Yes	<input type="checkbox"/> No
If the value measured by the system sensor is within a range of +/- 10 % of the value measured by the reference sensor, an adjustment of the system sensor can be carried out by a service technician on site.		
If yes, by how much of value measured by system sensor	absolute	%
Sum of all corrections		%
If the value measured by the system sensor is outside the limits indicated above or if the sum of all corrections exceeds 20 %, the system sensor must be replaced.		

Maintenance work

OK
(YES) NO

Visual check

Entire UV system checked on the outside for damage, corrosion and leaks	<input type="checkbox"/>	
Mains cable and mains plug checked for damage and a tight fit	<input type="checkbox"/>	
All connecting lines checked for damage and a tight fit	<input type="checkbox"/>	

Functional check

Sensor shell checked	<input type="checkbox"/>	
Lamp connector checked	<input type="checkbox"/>	
Seal of quartz glass checked	<input type="checkbox"/>	
Protective quartz pipe checked	<input type="checkbox"/>	
UV sensor replaced (every 2 years at the latest)	<input type="checkbox"/>	<input type="checkbox"/>
UV lamp replaced	<input type="checkbox"/>	<input type="checkbox"/>
UV system flushed	<input type="checkbox"/>	
Hose connections checked for leaks	<input type="checkbox"/>	
Function of UV system checked by withdrawing water	<input type="checkbox"/>	

Remarks

Carried out by

Company:		
Service technician:	Date	Signature

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